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COMPANIES FORM No 395

011675 | 13

395

CHWP000

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write in
this marginPlease complete
legibly, preferably
in black type, or
bold block lettering

Particulars of a mortgage or charge

A fee of £10 is payable to Companies House in respect of each register entry for a mortgage or charge.

Pursuant to section 395 of the Companies Act 1985

To the Registrar of Companies
(Address overleaf - Note 6)

For official use

Company number

S

06495417

Name of company

* insert full name
of Company

* ALLEN GEARING SOLUTIONS LIMITED

Date of creation of the charge

1ST SEPTEMBER 2008

Description of the instrument (if any) creating or evidencing the charge (note 2)

MORTGAGE

Amount secured by the mortgage or charge

£1,000,000 + VAT

Names and addresses of the mortgagees or persons entitled to the charge

ECF ASSET FINANCE PLC, SANDFIELD HOUSE, KINGS
CLOSE, WATER LANE, WILMSLOW

Postcode SK9 5AR

Presenter's name address and
reference (if any)ECF ASSET FINANCE
SANDFIELD HOUSE PLC
KINGS CLOSE
WATER LANE, WILMSLOW

Time critical reference

For official Use
Mortgage Section

THURSDAY



AL0W52US

04/09/2008

COMPANIES HOUSE

129

Short particulars of all the property mortgaged or charged

AS PER ATTACHED SCHEDULE

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write in
this margin

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legibly, preferably
in black type, or
bold block lettering

Particulars as to commission allowance or discount (note 3)

Signed

R C Jackson

R C JACKSON
MANAGING DIRECTOR

Date 1st SEPTEMBER 2008

On behalf of [company] [mortgagee/chargee]† ECF ASSET FINANCE PLC

A fee of £10 is
payable to
Companies House
in respect of each
register entry for a
mortgage or
charge
(See Note 5)

Notes

- 1 The original instrument (if any) creating or evidencing the charge, together with these prescribed particulars correctly completed must be delivered to the Registrar of Companies within 21 days after the date of creation of the charge (section 395). If the property is situated and the charge was created outside the United Kingdom delivery to the Registrar must be effected within 21 days after the date on which the instrument could in due course of post, and if dispatched with due diligence, have been received in the United Kingdom (section 398). A copy of the instrument creating the charge will be accepted where the property charged is situated and the charge was created outside the United Kingdom (section 398) and in such cases the copy must be verified to be a correct copy either by the company or by the person who has delivered or sent the copy to the registrar. The verification must be signed by or on behalf of the person giving the verification and where this is given by a body corporate it must be signed by an officer of that body. A verified copy will also be accepted where section 398(4) applies (property situate in Scotland or Northern Ireland) and Form No 398 is submitted.
- 2 A description of the instrument, eg "Trust Deed", "Debenture", "Mortgage", or "Legal charge", etc, as the case may be, should be given.
- 3 In this section there should be inserted the amount or rate per cent of the commission, allowance or discount (if any) paid or made either directly or indirectly by the company to any person in consideration of his
 - (a) subscribing or agreeing to subscribe, whether absolutely or conditionally, or
 - (b) procuring or agreeing to procure subscriptions, whether absolute or conditional,for any of the debentures included in this return. The rate of interest payable under the terms of the debentures should not be entered.
- 4 If any of the spaces in this form provide insufficient space the particulars must be entered on the prescribed continuation sheet.
- 5 Cheques and Postal Orders are to be made payable to **Companies House**.
- 6 The address of the Registrar of Companies is -

† delete as
appropriate

SCHEDULE OF GOODS

Forming part of Finance Lease Agreement Numbered 08081182L between
Allen Gearing Solutions Ltd and ECF Asset Finance PLC and dated 1st SEPT 2008

AS PER ATTACHED INVENTORY

Signed
Director



PLANT AND MACHINERY**MAIN BUILDING****Heavy Machine Shop**

BHS HOFER model 1601 gear grinding machine
max dia 2000mm
max spur length 538mm
HEIDENHAIN digital readout
PANELWARE Plc controls
REXWORTH hydraulic power pack
coolant equipment
serial number unknown
plant number 6441

SCHEISS model RS30 vertical gear shaping machine
table diameter 2500mm
max work height 330mm
complete with hydraulic drives and control equipment
serial number unknown
plant number unknown

MAAG model SP200 gear measuring machine
with equipment
serial number 401710

WEBSTER AND BENNETT model unknown 72" diameter
elevating rail vertical boring machine
tool slide fitted with hydraulic copy attachment and motorised
gear shaving attachment
serial number unknown
plant number unknown

WEBSTER AND BENNETT 54" diameter elevating rail vertical
boring machine
tool slide fitted hydraulic copy attachment and four way turret,
NEWALL ELECTRONICS two axis digital readout
serial number unknown

WEBSTER AND BENNETT model unknown 10' diameter
bridge type elevating rail vertical boring machine
tool post A fitted 5 way turret with Hydraulic copy attachment
tool post B fitted with one way tool box
ANILAM Wizard two axis digital readout
serial number unknown
plant number unknown

PLYMOVENT multi-dust collection dust extraction unit
fitted with 2 MULTISMART adjustable arm ducts
serial number unknown
plant number unknown

SCHEISS & FRORIEP model unknown CNC vertical borer
1600mm diameter table
13 station tool carousel
pallet change turntable
SIEMENS Sinumerik control
serial number unknown (1987)
plant number unknown

WEBSTER AND BENNETT model unknown 54" diameter
elevating rail vertical boring machine
tool slide fitted with four way turret and hydraulic copy
attachment
NEWALL Topaz two axis digital readout
serial number unknown
plant number unknown

GIDDINGS LEWIS AND FRASER model PC 40 horizontal
boring machine
BT40 diameter spindle
4' x 6' table
4' Z axis travel
GIDDINGS AND LEWIS ELECTRONICS CNC controls
serial number 4451003
plant number unknown

GIDDINGS LEWIS AND FRASER model A130B horizontal
boring machine
BT 50 diameter spindle
index table 72" x 60"
main table 96" x 60"
6' Z axis travel
unknown 3 axis NC controls
serial number 150 1534
plant number unknown

DIXI model 410 TLA CNC horizontal boring machine
BT 40 diameter spindle
index table 3' x 4'
4' Z axis travel
unknown model CNC 2212 CNC controls
multi station tool change unit (not in use)
serial number 400-24 (1983)
plant number unknown

Tool Set Workshop

BRIERLEY model ZB80 drill point grinder
serial number 808512282
plant number unknown

FRENCO model Preset tool length setting machine
with HEIDENHAIN two axis digital readout
serial number unknown
plant number 6450

Heavy Machine Shop (cont)

ARCHDALE model unknown 96" heavy duty radial arm drilling machine with loose box table
serial number RD-14085
plant number 6285

STOCKLAKE 8" double ended pedestal grinder
serial number unknown
plant number 6004

Unknown 6' 6' granite surface table (Grade 3)
serial number unknown
plant number unknown

Unknown 1 8m x 3m cast iron surface table
fitted with ELEY METROLOGY portage measuring arm
52" (Z axis) X 25" (Y axis)
serial number unknown
plant number unknown

Despatch Area

DEWALT model DW743 mitre saw
serial number 20051411
plant number unknown

KITTY single bag dust extractor
serial number 46205
plant number unknown

DEWALT model W728 radial arm pull over cross cut saw
serial number 00044
plant number unknown

2 OSCOTT AIR/BINKS BILLOWS model No-Pump wet spray booth
complete with fume extraction fans and ducting to atmosphere
serial numbers unknown
plant number 6462

Assembly Area

WEM model Solvoclean Alkali FL30MS component wash machine
92" diameter basket
electrically heated detergent wash tanks
rated 96kw
serial number 19/4/10 (1992)

Cranage Throughout the Heavy Machine Shop

CARUTHERS model Monobox 15 ton capacity electric overhead travelling crane

(Buildings)

SMITH KEIGHLEY 40 ton capacity electric overhead travelling crane

(Buildings)

WMS radial arm crane swing jib fitted with DEMAG 1 ton swivel electrical chain hoist

RANADA radial arm crane swing jib fitted with MORRIS 1 ton swivel electric chain hoist

AABACAS 1 ton x 24' (approx) Semi Goliath electric overhead travelling crane

AABACAS 2 ton x 24' (approx) Semi Goliath electric overhead travelling crane

AABACAS 3 ton x 24' (approx) Semi Goliath electric overhead travelling crane

Gear Box Test Area

Area 1

Concrete floor inset with T slot rails utilised to anchor down motors, gear boxes and test equipment

(Buildings)

Test gear throughout area 1 including,

BRUSH model D71 700 Hp electric motor
serial number 23125

Unknown gear box (st 24)

Unknown gear box (st 5)

FROUDE ENGINEERING model P0201 800 Hp dynamometer
serial number VBF 70776
plant number 6427

3 Hydraulic oil reservoirs with pipe work and valves

BULL ELECTRIC model 355M-Mk3 373 KW DC motor
serial number 042898 (1998)

Unknown gear box (st 31)

Unknown gear box

Unknown gear box

BULL ELECTRIC model LC 4412 ATZ 600 Hp DC electric motor
serial number 040122

ALLEN GEARS type Compound Stair epicyclical gear box
size ACSG14
rated 1200kw
serial number 20C300/SET1/1991

LAWRENCE SCOTT 1120kw DC motor
serial number A092B01/1 (1978)

Area 2

Concrete floor inset with T slot rails utilised to anchor down
motors, gear boxes and test equipment

(Buildings)

Test gear throughout area 2 including,

Heavy duty DC motor
model and power unknown
(st 25)

ALLEN GEARS epicyclic gear box
(st34)

Unknown gear box

BULL ELECTRICAL model 250M 387kw DC motor
serial number 039517 (1995)

DAVID BROWN gear box

Unknown gear box

Unknown dynamometer

4 Various gear boxes

Electric motor

2 Hydraulic oil reservoirs with pipe work, valves and equipment

3 UNICO control panels and equipment

Sundry items

INGERSOLL RAND model TMS160 packaged rotary screw air
compressor
serial number 1500490007
plant number unknown

AJ METALS model PT2830 WMS air receiver
serial number 13364 (1995)
plan number unknown

INGERSOLL RAND model SSR packaged air compressor
serial number unknown
plant number unknown

Cranage Throughout Test Bay Area 2

AABACAS two ton electric overhead travelling crane

(Buildings)

Gear WorkshopBay 1

MAAG model SD62 gear grinding machine with controls,
change gears and equipment
serial number SD62-6976
plant number unknown

MAAG model HSS60BC gear grinding machine with controls,
change gears and equipment
serial number 5786
plant number 6250

LAMBERT AND BULACH grinding wheel dressing machine
with dust extraction cabinet

PFAUTER model KAPP PE 1000 G CNC gear grinding
machine
max work piece length 1000mm
max axial travel 700mm
SIEMENS Sinumerik System 3 controls
RONTRON 12286 controls
HOFFMANN coolant filtration system
ASB hydraulic power pack
serial number 27491 (1990)
plant number 6497

2 MAAG model HSP 80 gear grinder
max work piece dia 812mm
max stroke 700mm
serial number 7056 (plant number unknown)
serial number 6822 (plant number unknown)

2 MAAG model SA 280 grinding wheel dresser with dust
extraction unit
serial number 62023 (plant number unknown)
serial number 61412 (plant number unknown)

BHS-HOFLER model H1002 gear grinding machine
max work piece dia 1000mm
max work piece length 550mm
table dia 740mm
serial number 385 (1987)
plant number unknown

Purpose built gear grinding machine comprising
- GRATOMAT motorised index turntable
- GRATOMAT stand
- BOSCH GG516 grinder
- NEDERMAN dust extractor
- sundry items

LORENZ model LS 630 gear shaper
table diameter 730mm
stroke 250mm
serial number 12447
plant number unknown

LORENZ model LS 630 gear shaper
table diameter 1000mm
stroke 250mm
serial number 20-14452
plant number unknown

PFAUTER model PE 1000 CNC gear hobbing machine
max work piece dia 1000mm
max hobbing height 700mm
SIEMENS Sinumeric System 3 controls
serial number 26-726 (1986)
plant number unknown

LEIBHERR model L1202 gear hobbing machine
max work piece dia 1250mm
max work piece height 1000mm
serial number unknown
plant number unknown

LEIBHERR model L901 gear hobbing machine
max work piece dia 610mm
max work piece height 368mm
serial number unknown
plant number 6356

LEIBHERR model L901 gear hobbing machine
max work piece dia 550mm
max work piece height 580mm
serial number 8346 (1974)
plant number 6362

Bay 2

4' x 8' cast iron marking out table

CANNING double ended polishing spindle
serial number S3023
plant number unknown

DRYMAT dust extractor
serial number unknown
plant number unknown

KAPP type WM308 hob measuring machine
serial number 7 312/806-10-02 (1974)

CHURCHILL REDRING model GG1-24 gear shaving machine
serial number GS-635W
plant number unknown

HERBERT 6 5" throat sensitive drill
serial number unknown
plant number unknown

Unknown alkali base component wash machine
basket diameter 1000mm
serial number unknown
plant number unknown

Tool and Cutter Grinding Shop

SNOW horizontal spindle surface grinder
15" rotary magnetic chuck (vertical spindle)
serial number 1693
plant number unknown

KLINGELNBERG model AWS 301 hob grinding machine
(rebuilt by CURDWORTH MACHINE TOOLS)
reference number C100678
serial number unknown
plant number unknown

LORENZ tool and cutter grinder
serial number 11687
plant number unknown

2 CINCINNATI Size No 2 tool and cutter grinder
serial number C5711-10 (plant number unknown)
serial number C5511-24 (plant number unknown)

Overhead gantry mounted Demag 500kg capacity chain hoist

2 PLYMOVENT dust extraction ducts with ducting to
atmosphere

Gear Inspection

MAAG model SP-130 gear test machine
serial number 401740
plant number unknown

MAAG model SPH-E gear test machine
serial number 63414
plant number unknown

GOULDER/CARL MAHZ gear test machine
serial number unknown
plant number unknown

GOULDER model No 4 rolling gear tester
serial number unknown
plant number unknown

GOULDER model No 2 rolling gear tester
serial number unknown
plant number unknown

FRENCO gear recorder
serial number unknown
plant number unknown

Overhead gantry mounted chain hoist
rated at 1600kg

Overhead gantry mounted chain hoist
rated at 1000kg

Calibration Department

3' x 5' cast iron surface table

MICRO VERTEX 750-1000 digital height gauge

MICRO VERTEX MV750/1100 digital height gauge

STARRETT SIGMA model HB 400 optical profile projector
fitted with QUADRA CHECK 2000 two axis digital readout
serial number 3741
plant number unknown

SOCIETE GENEVOISE model MUL-300 inspection centre
serial number 609
plant number unknown

An allowance for the inspection equipment throughout to
include

- verniers
- protractors
- micrometers
- length bars
- slip gauges
- go-no go gauges
- snap gauges
- plug gauges
- master gear sets
- bore gauges
- dial test indicators
- thread gauges
- etc

Gear Shop Building Services

TRANE air conditioning equipment throughout the gear
machine shop to include,

(Buildings)

- 2 LCG 150B refrigerant compressors (serial numbers
E37474)
- 13 Large (slim line) air chillers
- 8 Small (slim line) air chillers

Cranage Throughout the Gear Shop

AABACAS 10 ton electric overhead travelling crane

(Buildings)

2 AABACAS 10 cwt electric overhead travelling crane

(Buildings)

Light Machine ShopBay 1

ARCHDALE 40" radial arm drill with loose box table
serial number RD10666
plant number 6007

COLCHESTER model Student 1600 6 5" x 40" SS & SC lathe
ANILAM two axis digital readout
serial number 4/0004/08377DD
plant number unknown

DEAN SMITH & GRACE type 1709X40 9" x 40" SS & SC lathe
HEIDENHAIN two axis digital readout
serial number 40915-4-77
plant number unknown

SCHAERER 250mm x 1500mm SS & SC lathe
HEIDENHAIN two axis digital readout
serial number unknown
plant number unknown

STANKO model MTA 83SH turret head milling machine
table 400mm x 1500mm
serial number 6P83W-39
plant number unknown

HERBERT NO9B-30 turret lathe
HEIDENHAIN two axis digital readout
serial number unknown
plant number unknown

Bay 2

MAZAK model VTC-20B vertical spindle CNC milling machine
20 station tool carousel
MAZATROL M Plus controls
KITAGAWA 4th axis dividing head
serial number 136674 (1998)
plant number unknown

SOCIETE GENEVOISE model Hydroptic 7 bridge type jig
boring machine
imperial dials and optics
table 36" x 60"
Heidenhain 3 axis digital readout
serial number HYDR-7P-108
plant number unknown

SCHNEIDER model RUS4/1000 vertical spindle surface
grinding machine
1000mm diameter rotary table (vertical spindle)
coolant equipment
HEIDENHAIN two axis digital readout
serial number unknown

WEBSTER AND BENNETT 36" non-elevating rail vertical
boring machine
tool slide fitted with five way turret and hydraulic copy
attachment
NEWALL Digipac two axis digital readout
serial number unknown
plant number unknown

MAZAK model Integerex 70 slant bed CNC lathe
600mm diameter three jaw chuck
3000mm between centres
60 tool change carousel
MAZATROL T Plus controls
swarf conveyor
serial number M98/01 (1998)
plant number unknown

MONARCH model VMC 75 vertical spindle CNC milling
machine
table 500mm x 1200mm
MARK CENTURY 1050 CNC control
(not in use)
serial number 79045
plant number

NEWALL model 2443 24" x 43" vertical spindle jig boring
machine
HEIDENHAIN two axis digital readout
serial number 61VJP 2443-20
plant number unknown

JONES AND SHIPMAN model 1400 8" x 24" horizontal spindle
surface grinder
(reconditioned by Morris 1960)
serial number unknown
plant number unknown

CHURCHILL NEWHALL 8 5" x 60" cylindrical grinding machine
FILTERMIST F28/8 extractor
HEIDENHAIN digital readout
serial number unknown
plant number unknown

CHURCHILL model unknown 14" x 60" cylindrical grinding
machine
ANILAM Wizard 350 Plus two axis digital readout
serial number 27910
plant number unknown

JONES AND SHIPMAN model Format 1000 CNC universal
external/internal cylindrical grinding machine
7 5" x 36"
JONES AND SHIPMAN model 6100 CNC controls
serial number 17362F15-1000D
plant number 64998

DEAN SMITH AND GRACE model 2415X70 15" x 70" SS & SC
lathe

HEIDENHAIN two axis digital readout
serial number 41084-5-79
plant number unknown

STANKO model 1A64 400mm x 2500mm SS & SC lathe
fitted with FILTERMIST FX6000 extraction unit
serial number 7014
plant number unknown

HENNINGER model ZS200 centring machine
serial number 90440 (1990)
plant number unknown

GEORGE SWIFT model 21V7 21" x 14' SS & SC centre lathe
ANILAM Wizard 211 two axis digital readout
serial number 14132
plant number unknown

CHURCHILL horizontal spindle grinding machine
18" diameter rotary chuck
serial number unknown
plant number unknown

WICKMAN model 8" double ended tool lapping machine
serial number unknown
plant number 6102

LUMSDEN 12" diameter double ended pedestal grinder
serial number unknown
plant number 6030

BRIERLEY ZB 50 drill point grinder
serial number unknown
plant number unknown

RICHMOND model SR2 24" throat radial arm drilling machine
serial number 5271
plant number unknown

HERBERT model NO9B turret lathe
HEIDENHAIN two axis digital readout
serial number unknown
plant number 6071

HERBERT model NO9B 30 turret lathe
HEIDENHAIN two axis digital readout
serial number unknown
plant number 6120

Bay 2

SCHENCK model H5V shaft balancing machine
380mm x 3300mm capacity

SCHENCK model H30 shaft balancing machine
300mm x 1500mm capacity

SCHENCK model CAB 690 PLC control wired to the
SCHENCK H5V and H30 balancing machines
serial number NOMUD3350 (2000)
plant number unknown

DEAN SMITH AND GRACE model 1910T 10" x 40" SS & SC
lathe
HEIDENHAIN two axis digital readout
serial number 37891-11-69
plant number unknown

MOOG model MT50 CNC lathe
8" diameter three jaw chuck
12 station tool turret
SIEMENS Sinumerik System 3 controls
serial number unknown
plant number 6460

DEAN SMITH AND GRACE model 1709X18 7 5" x 80" SS &
SC lathe
HEIDENHAIN two axis digital readout
serial number 40356-9-75
plant number unknown

Maintenance Workshop

ROTAKINCACH magnetic drill machine
serial number unknown

Oxy-acetylene bottle trolley, hoses, gauges and cutting torch

MF MANUFACTURING oil cooled welding set

Blacksmiths anvil

8" double ended pedestal grinder

TECHNOWASH (solvent base) parts washing bath
serial number unknown
plant machine unknown

HERBERT 7" throat pillar drill
serial number unknown
plant number unknown

STARTRITE Speedway 6 5" throat pedestal drill
serial number 23639
plant number unknown

Cranage Throughout the Light Machine Shop

AABACAS 5 cwt electric chain hoist
mounted on overhead rail gantry

SMITH KEIGHLEY 6 ton capacity electric overhead travelling crane
serial number E648 (Buildings)

AABACAS 15 cwt electrical overhead travelling crane (Buildings)

Unknown 1 ton swivel crane swing jib fitted with 1 ton chain hoist

AABACAS 15 cwt swivel crane swing jib fitted with 15 cwt swivel chain hoist

AABACAS 15 cwt swing jib fitted with 15 cwt chain hoist

CRANE SERVICES 1 ton swivel chain hoist mounted upon overhead electric overhead travelling gantry beam

CRANE SERVICES 2 ton electric overhead travelling crane
serial number 3633

Fitting Workshop

Bay 1

ELEY WARREN model Truth CMM machine
Semi Goliath bridge type configuration
granite bed (working area)
90mm x 2000mm
X axis 1220mm
Y axis 885mm
Z axis 800mm
RENISHAW MIH probe
Controls and equipment
serial number 1437
plant number unknown

UNION 50" between centres inspection centre

SOCIETE GENEVOISE 800mm diameter rotary machine table
plant number 6173

WIDNEY BROTHERS 3' x 4 cast iron surface table fitted with height gauge

WBJ Grade 2 granite surface table
72" x 72"
serial number ST 62
plant number unknown

ELEY METROLOGY Micro Vertex digital height gauge
serial number unknown
plant number unknown

12" bench shear
plant number 6283

30" wide manual pyramid bending rolls

Bay 2

TECHNOWASH model Apollo 1500 (solvent based)
component wash bath
serial number 50336 (2006)
plant number unknown

MOORE model B300MRM pull down mitre cold saw
serial number 054769 (2006)
plant unknown

LUMSDEN 12" double ended pedestal grinder
plant number 6297

QUALTERS AND SMITH model QDM 625 7 5" throat pillar drill
serial number 18/M/19233
plant number 6424

PISET model 3-SG 3" diameter pipe screwing machine
serial number 60743 (1976)
plant number unknown

BOC CRYOPRODUCTS model EC2000 FE 200 litre liquid
nitrogen storage vessel
serial number BASIC9

(3rd Party Property)

Bay 3

ADDISON model CB-250A 250mm capacity horizontal band
saw with powered stock feeding and clamping
serial number unknown
plant number 6520

COLCHESTER Student 6" x 24" SS & SC lathe
serial number 627095B
plant number unknown

HILMORE model MB3 powered pipe bending machine
serial number 6280 4 58
plant number unknown

RJH 8" double ended pedestal grinder
serial number unknown
plant number unknown

Oxy-acetylene bottle trolley, hoses, gauges and cutting torch

BCC Transtig AC/DC 375 power supply tig welding set
serial number unknown
plant number 6439
plant number unknown

BODE model 10 HHA weld positioning fixture
serial number 19573 (6184)
plant number unknown

Craneage Throughout the Fitting Workshop

AABACAS 2 ton swivel electric overhead travelling crane	(Buildings)
CRANE SERVICES 7.5 ton swivel electric overhead travelling crane	(Buildings)
AABACAS 7.5 ton swivel electric overhead travelling crane	(Buildings)

Stores 1

FREDDY 2924 mobile suds suck/pump reservoir
serial number 530205
plant number unknown

ELECTRO-ARC model 2 DBOT metal disintegrator
serial number 353
plant number unknown

Stores 2

Boltless pallet racking comprising
- 24 12' (approx) end frames
- 57 9' (approx) beams

MINIMAN 500kg swivel crane swing jib
fitted with 500kg chain hoist
plant number JC69

White Metal Workshop

FUNDITOR electrically heated melt furnace
serial number unknown
plant number unknown

CHURCHILL model 37 hydraulic garage press
serial number 7B400
plant number 2227

Fibreglass bund tank and associated sub tanks containing
sulphuric acid mix and acid water mix

Unknown electrically heated melting crucible

HOYT model TE508 electrically heated melting crucible
serial number 4881B (1992)
plant number unknown

HOYT electrically heated melting crucible
serial number unknown
plant number unknown

RH STONE type 7133 spindle cooling rig
serial number 0001 (2007)
plant number unknown

FUNDITOR electrically heated furnace
serial number unknown
plant number unknown

TECHNOWASH model Apollo 90 (solvent based) component
cleaning bath
serial number unknown
plant number unknown

VICKERS hardness tester
serial number 254028
plant number 6100

2 PLYMOVENT 3000 fume extractor and ducting to
atmosphere
plant number unknown

Craneage Throughout White Metal Workshop

2 CRANE SERVICES 500kg chain hoist mounted upon
electric overhead travelling cross beam
serial number 5807/2 (1999) - plant number unknown
serial number 5807/1 (1999) - plant number unknown

Heat Treatment Workshop

2 WILD BARFIELD type 1624 degrees Celsius 15kw electric
furnace
max temp 700 degrees Celsius
serial number B996456 (plant number unknown)
serial number unknown (plant number unknown)

AVERY DENNISON 3000kg capacity hardness tester
serial number 6403/A/30861
plant number unknown

WILD BARFIELD model NF 2446 600 degrees Celsius
max operating temperature electric furnace
serial number A11038N
plant number 6452

GWB FURNACES electric 90kw furnace
max temperature 400 degrees Celsius
serial number 3724
plant number unknown

Unknown 8" x 24" horizontal spindle surface grinding machine
serial number unknown
plant number unknown

MAGNAFLUX ultra violet crack detection equipment, including
energiser and lamp

FEL ELECTRIC demagnetizer
serial number 1824/1658
plant number unknown

MAGNAFLUX Magnaglo model TAEM 523 ultra violet magnetic crack detection apparatus
serial number 8208073
plant number unknown

WILD BARFIELD 3m diameter x 2m nitriding furnace including controls and equipment
serial number unknown
plant number unknown

WMS water quench tank

INDUSTRIAL COOLING SERVICES packaged water chiller
serial number unknown
plant number unknown

DELEPENDA vertical spindle honing machine
serial number unknown
plant number unknown

PERFECTION model 15/48 vertical spindle honing machine
serial number 15/48/2/67
plant number unknown

Cranage Throughout the Nitriding Shop

SMITH KEIGHLEY 7.5 ton swivel electric overhead travelling crane

(Buildings)

2 Overhead gantry suspended 1.5 ton capacity chain hoist

Paint Shop

Unknown dry back paint 5m x 5m x 3m (approx) spray booth ducting to atmosphere
serial number unknown
plant number unknown

KOMBI model VGC 9005 solvent recycling machine
serial number unknown
plant number unknown

ROSS AUTO model Solvtex hazardous substance bailer
serial number unknown
plant number unknown

Unknown paint mixer/shaker

Cranage Throughout the Paint Shop

AABACAS 2 ton swivel electric overhead travelling crane
serial number unknown

(Buildings)

Shot blast Shop

AIRBLAST shot blast facility comprising,

- 5m x 5m x 5m (approx) safety enclosure
- type 110 litres blast media holding pot
serial number PUT 2040 SGV
- dust extractor/shot recovery unit
- 2 masks/ventilators
- controls and equipment
serial number unknown (2003)
plant number unknown

Craneage Throughout the Shot blast Workshop

AABACAS 3 ton electric overhead travelling crane

Yard

BOC/STATEBOURNE CRYOGENICS model EC800 stainless steel liquid nitrogen storage vessel (3rd Party Property)
serial number 040FG (2000)
with evaporative pipe cooling matrix

18 20' steel shipping containers

Steel waste skip (3rd Party Property)

EMPTREEZY 1 5m x 6m x 3m hazardous waste store
serial number unknown
plant number unknown

Riveted steel construction tank (Buildings)
8' x 24' approx

5 BUNDMAN polypropylene waste oil storage tank

WMS bunded tank
60" diameter approx x 144"
serial number unknown

NALCO fibre glass construction water cooling tower
serial number unknown

Purpose built water cooling tower

Purpose built steel clad construction shed (Buildings)
(houses steel swarf skip)
3m x 6m x 3m

Compressor House

HYDROVANE model Airlogic 830 packaged air compressor
47370/97 hours recorded
serial number 830-900741-9809

WMS air receiver

Plant Room

3 HAMWORTHY gas fired water boilers

(Buildings)

SERVICES BUILDINGServices

Unknown gear testing machine
1500mm diameter table
portage type measuring head
travelling on 1200mm X axis
serial number unknown
plant number unknown

MAAG model PH60 gear test machine
serial number 7443
plant number unknown

SIP model B16-16L pedestal drill
serial number 01376
plant number unknown

TECHNOWASH model TWL80 (solvent based) component
wash machine
serial number 50334 (2006)
plant number unknown

MAAG model PH100 gear test machine
serial number 400182
plant number unknown

TECHNOWASH model AQT 1500 (solvent based) component
wash machine
serial number 50333 (2006)
plant number unknown

ASQUITH model CDI 60" radial drilling machine
serial number CDI7830
plant number unknown

HARRISON M400 7 5" x 40" between centres SS & SC lathe
serial number unknown
plant number unknown

DEAN SMITH AND GRACE type 2415X90 12" x 9' SS & SC
lathe
HEIDENHAIN two axis digital readout
serial number 41486-11-80
plant number unknown

TOS turret drilling machine
table 10" x 50"
serial number unknown
plant number unknown

Cranage Throughout Service Building

AABACAS 2 ton swivel electric overhead travelling crane	(Buildings)
AABACAS 5 ton swivel electric overhead travelling crane	(Buildings)
CRANE SERVICES 5 ton swivel electric overhead travelling crane	(Buildings)
MORRIS 2 ton swivel electric overhead travelling crane	(Buildings)

Internal Transport

Unknown battery electric truck
serial number unknown

Unknown 2 ton capacity (approx) battery electric forklift truck
serial number unknown
fleet number 115341 (Barloworld)

HYSTER model E200XL battery electric 2 ton forklift truck
serial number C108A03120K (1989)

YALE model Kibeat 1 ton capacity battery electric forklift truck
serial number A1000021

HYSTER model E3 00XL 2500kg capacity battery electric
forklift truck
serial number C108A0484612 (1994)

HAMECH model 420R 1 ton capacity battery electric reach
truck
serial number 3664 (1990)

HYSTER model P1 8 battery electric pedestrian pallet truck
serial number B437X05804Z (2000)

OFFICE FURNITURE AND EQUIPMENT**MAIN BUILDING****Reception**

Reception desk

5 Leather upholstered chairs

Sundry items

HITACHI 32" LCD flat screen television

Security Office

STANLEY SECURITY SOLUTIONS CCTV system including,
cameras
multiplexer
SPRITE 2 DVD recorder / player
sundry items

HITACHI audio visual AV3000E control unit

PHILIPS DVP 3005 DVD player

HEWLETT PACKARD LaserJet 1022N laser printer

BUCK addressable fire control panel

(Buildings)

Meeting Area

2 Round tables

8 Chairs

Sundry items

Production Control

6 Desks

Table

12 Chairs

4 Cupboards

Vertical filing cabinet

Sundry items

5 Pentium personal computers
with flat screen monitor and keyboard

QCE model 9400 Size A0 scanner

QCE model G400 Size A0 printer

Pentium personal computer
with CRT monitor and keyboard

KYOCERA model KM-3035 printer, facsimile, copier

(Leased)

HEWLETT PACKARD model 1100 inkjet printer

First Floor

Office

8 Desks

8 Chairs

3 Bookcases

3 Cupboards

2 Tables

Sundry items

4 Pentium personal computers
with flat screen monitor and keyboard

Pentium laptop personal computer
with flat screen monitor

Pentium laptop personal computer

2 Pentium personal computer
with 19" CRT monitor

TEXAS INSTRUMENTS personal computer
with size A4 plotter

Keyhole safe

RICOH model Aficio MP 3000 printer, facsimile, copier

(Leased)

Office

8 Desks

8 Chairs

6 Cupboards

Vertical filing cabinet

2 Tables

Sundry items

7 Pentium personal computers
with flat screen monitors and keyboards

2 Pentium laptop personal computers

Sundry items

Meeting Room

Table

8 Chairs

Cupboard

Safe

Office (Jason Watkiss)

Desk

Cupboard

Table

8 Chairs

Sundry items

Second Floor

Office

3 Desks

2 Chairs

4 Cupboards

Sundry items

Quantity of personal computers, monitors etc

Office

9 Vertical filing cabinets

Stationery cupboard

Rack

Sundry items

Archive Room

5 Compressed storage racks

Sundry items

Portacabin - Heavy Machine Shop

SPECTRUM DYNAMICS SD380 signal analyser
serial number unknown

HEWLETT PACKARD Colour Pro inkjet printer

Pentium personal computer
with flat screen monitor

2 Pentium personal computers
with flat screen monitors and keyboards

2 DESIGN UNIT model DU 1789 test units

2 HST BRAVO personal computers
with CRT monitors

2 EPSON FX1050 dot matrix printer

Pentium personal computer
with flat screen monitor and keyboard

HEWLETT PACKARD LaserJet 1300 laser printer

CEI DECIBEL meter mounted on tripod

Sundry items

First Floor

Customer Witness

Table

12 Chairs

Sundry items

4 CRT computer monitors

2 Dot matrix printers

Goods In office

2 Desks

2 Chairs

Table

2 Cupboards

Sundry items

2 Pentium personal computers
with flat screen monitors and keyboards

HEWLETT PACKARD 1200 inkjet printer

HEWLETT PACKARD 3030 LaserJet printer

GBC 1200 A3 laminator

Works Office

4 Desks

2 Tables

Cupboard

2 Chairs

HEWLETT PACKARD 1100 inkjet printer

Canteen

6 Canteen tables
with 4 chairs

Table

2 KLIX hot drinks vending machines (Rented)
serial number 20735F, 20734F

SELECTA cold drinks vending machine (Rented)
serial number 0F2944

WESTOMATIC snack vending machine (Rented)
serial number V242F

WATERLOGIC cold water dispenser (Rented)

2 SHARP 1000 W/R-Zlat microwave oven

LG model GC-05155 refrigerator

Sundry items

Meeting Room

2 Tables

8 Chairs

Sundry items

First Aid Room

Desk

Cupboard

Repose couch

2 Chairs

Sundry items

A Block Building

KLIX hot drinks vending machine (Rented)
serial number QC2888

WATERLOGIC water dispenser (Rented)
serial number OG0114

CUSTOMICRO clock in/clock out swipe card reader

Office

8 Desks

Table

9 Cupboards

11 Chairs

Sundry items

4 Pentium personal computers
with 19" CRT monitor

2 Pentium personal computers
with flat screen monitors and keyboards

Sundry items

Meeting Room Area

7 Tables

10 Chairs

3 Wall boards

Sundry items

EPSOM EMP 760 digital projector

Kitchen

2 Microwave ovens

2 Refrigerators

Dishwasher

Ice maker

Water boiler

Sundry items

Meeting Room 1

4 Tables

Cupboard

5 Chairs

CRESTON multi media player

KONFTEL conference telephone

Human Resources Office

2 Desks

2 Tables

6 Chairs

3 Cupboard

4 Vertical filing cabinets

Sundry items

2 Pentium personal computers
with flat screen monitors and keyboards

HEWLETT PACKARD LaserJet 1300 printer

First Floor

32 Desks

38 Chairs

6 Cupboards

Bookcase

2 Tables

6 Vertical filing cabinets

Sundry items

11 Pentium personal computers
with 19" CRT monitors

11 Pentium personal computers
with flat screen monitors and keyboards

HEWLETT PACKARD LaserJet 1300N printer

Pentium laptop personal computer

HEWLETT PACKARD Scan Jet 5590 A4 scanner

HEWLETT PACKARD Design Jet 800 plans plotter

RICOH Aficio MP C3000 facsimile, copier, printer machine

(Leased)

HEWLETT PACKARD LaserJet 5100TN laser printer

Computer Room

2 Comms cabinets including

- switches
- modems
- Ethernet switch
- servers

Design Manager's Office

Table

Desk

Chairs

Sundry items

Second Floor**Office**

Wooden racking

2 Vertical filing cabinets

2 Chairs

Office

6 Vertical filing cabinets

Racking

3 Cupboards

Archive

22 Vertical filing cabinets

10 Cupboards

Racking

Sundry items

Services Office Block**Reception**

4 Leather arm chairs

2 Coffee tables

Sundry items

Corridor

Custom clock in/out time record swipe card reader

2 Chairs

Occupational Health Department

Access denied

Office

11 Vertical filing cabinets

6 Desks

18 Chairs

7 Cupboards

Sundry items

5 Pentium personal computers
with flat screen monitors and keyboards

HEWLETT PACKARD Office Jet Pro K55U printer

HEWLETT PACKARD LaserJet 3030 printer

HEWLETT PACKARD LaserJet 1300N printer

HEWLETT PACKARD DeskJet 5740 printer

HEWLETT PACKARD LaserJet 855C DN laser printer

Secure Document Storage Area

3 Fire-proof vertical filing cabinets

2 Fire-proof cupboards

Sundry items

Mess Room

2 Leather sofas

2 Desks

2 Chairs

7 Lockers

Redundant Furniture Store

Desks, chairs, cupboards etc

Office

3 Desks

Table

7 Chairs

Sundry items

Pentium personal computer
with flat screen monitor

Pentium personal computer
with CRT monitor

LaserJet 5000 GN laser printer

First Floor

16 Desks

16 Chairs

2 Vertical filing cabinets

Sundry items

14 Pentium personal computers
with flat screen monitors

2 Pentium personal computers with CRT monitors

ERICSON digital call connect telephone system and handsets
throughout

RICOH Aficio 3228C facsimile, copy, print machine

(Leased)

SOLAR Universal microfilm reader/scanner

Pentium laptop personal computer
with flat screen monitor

Office

Desk

2 Chairs

Cupboard

Sundry items

Pentium personal computer
with flat screen monitor

Office

Desk

2 Cupboards

Bookcase

5 Chairs

Office (Paul Cartwright)

Desk

Table

4 Chairs

Cupboard

Archive Area

5 Vertical filing cabinets

Racking



CERTIFICATE OF THE REGISTRATION OF A MORTGAGE OR CHARGE

Pursuant to section 401(2) of the Companies Act 1985

**COMPANY NO. 6495417
CHARGE NO. 5**

THE REGISTRAR OF COMPANIES FOR ENGLAND AND WALES
HEREBY CERTIFIES THAT A MORTGAGE DATED 1 SEPTEMBER
2008 AND CREATED BY ALLEN GEARING SOLUTIONS LIMITED
FOR SECURING £1,000,000 AND ALL OTHER MONIES DUE OR
TO BECOME DUE FROM THE COMPANY TO ECF ASSET
FINANCE PLC WAS REGISTERED PURSUANT TO CHAPTER 1
PART XII OF THE COMPANIES ACT 1985 ON THE 4 SEPTEMBER
2008

GIVEN AT COMPANIES HOUSE, CARDIFF THE 5 SEPTEMBER
2008

PO J



Companies House
— for the record —



THE OFFICIAL SEAL OF THE
REGISTRAR OF COMPANIES