Company number: 03182537

CROWN UK HOLDINGS LIMITED

ANNUAL REPORT AND FINANCIAL STATEMENTS

FOR THE YEAR ENDED 31 DECEMBER 2012

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DIRECTORS' REPORT FOR THE YEAR ENDED 31 DECEMBER 2012

The directors present their annual report and the audited financial statements of the Group and the company for the year ended 31 December 2012

PRINCIPAL ACTIVITIES

The principal activity of the Group continues to comprise the manufacture, printing and sale of packaging containers. The principal activity of the company is that of a holding company for the Group.

PRINCIPAL RISKS AND UNCERTAINTIES

The key business risks and uncertainties affecting the company are considered to be The global economic crisis with it's impact on consumer purchasing power and product demand, The consolidation of the market for tinplated steel which can have a significant impact on the price for the group's principal raw material,

The consolidation of the consumer products market, reducing the number of potential customers, The resultant increasing comparative strength of these customers in relation to the suppliers in the market, and the trend towards alternative packaging products and materials

REVIEW OF BUSINESS AND FUTURE DEVELOPMENTS

The results for the Group show an operating profit of £56 0M (2011 £45 5M) and sales of £797 4M (2011 £795 0M) Of these sales, £444 7M (2011 £288 6M) was manufactured on behalf of Crown Packaging Europe GmbH (the Principal) by the UK group and subsequently sold to customers by Crown Packaging Commercial UK Limited, a subsidiary of the UK group (see note 1)

The Group had £182 0M of net liabilities (2011 £158 1M) at the year end This increase of net liabilities is largely as a result of the actuarial defined benefit pension revaluation which resulted in a net loss after tax of £113 1M (2011 £72 5M) being recognized in the Statement of Total Recognized Gains and Losses This revaluation was a consequence of the global economic downturn and suppression of discount rates witnessed by many groups with defined benefit pension plans

2012 saw the first full year effect of the contract manufacturing agreement for the group's principal UK manufacturing entities. This agreement with a fellow group undertaking Crown Packaging Europe GmbH (the Principal) commenced in 2011, whereby the companies concerned will provide specialist manufacturing services under the control and direction of the Principal. This agreement centralises risk mitigation, maintains better risk control, has better control of manufacturing costs and improve sales organisation and process. Following the above change, the main UK manufacturing companies became limited risk contract manufacturing companies going forward with value added returns fixed for 5 years until December 2015.

The group is planning to close one of its food manufacturing plants in 2013. Any severance and restructuring costs associated with this closure will be recovered from the Principal under the terms of the contract manufacturing agreement.

Regardless of the economic conditions, the company's main KPI's continue to be safety, sales volumes and manufacturing efficiency Management believes that all of the above were met in 2012 with a particularly commendable year on year improvement on safety Manufacturing efficiency indicators overall showed an improved trend and most importantly this trend has continued into 2013 Whilst management expects trading conditions to continue to be difficult in 2013, the Group does expect to grow its share of the market and increase profitability during the year

CROWN UK HOLDINGS LIMITED DIRECTORS' REPORT FOR THE YEAR ENDED 31 DECEMBER 2012 (continued)

RESULTS AND DIVIDENDS

The Group's profit for the financial year of £90 8M (2011 loss £129 9M) includes a gain on pension plan amendments of £67 8M (2011 £nil) and has been added to reserves. The directors do not recommend the payment of a dividend (2011 £nil)

DIRECTORS

The directors of the company who served during the year and up to the date of signing the financial statements are set out below

J W Conway T J Donahue H C Lomax

KEY PERFORMANCE INDICATORS ("KPI's")

The company and wider group is managed on a divisional basis with performance monitored using a number of "World Class Performance" indicators, based around the efficiency of the production cycle

During the year, all divisions have worked towards meeting these targets and the Group is continuing to work towards exceeding industry standards around operating efficiencies

EMPLOYMENT POLICIES

It is the Group's policy to provide employment terms, which are motivational and equitable, in accordance with national legislation and local market conditions. Training and development opportunities are provided as a function of the needs of the Group and of the individuals concerned, with a view to improving every individual's, and thereby the Group's, performance

It is also the Group's policy to keep employees aware of the financial and economic factors that may affect the business environment in which the Group operates and how these factors may affect the performance of the Group

Throughout the year, the drive for improved quality in all functions has served as an important focus for improved communication with employees. The Group's continued commitment to world-class performance in all locations has been the basis for involving employees and enlisting their commitment through training and joint problem solving in a team-working environment. It is the Group's policy to keep employees fully informed on matters which affect them, through direct communications and established collective procedures for joint consultation.

The Group promotes its Health and Safety policy with high profile initiatives and has throughout the year continued vigorously to apply increasing standards of machine and employee safety and has also increased the amount of training specifically related to this matter

The Group is committed to employment policies, which follow best practice, based on equal opportunities for all employees, irrespective of sex, race, colour, disability or marital status and offers appropriate training and career development for disabled staff. If members of staff become disabled the Group continues employment wherever possible and arranges retraining

CHARITABLE AND POLITICAL DONATIONS

Donations to charitable organisations made by the Group amounted to £6,600 (2011 £2,000) These donations were made to local sports clubs, charities providing medical support, educational charities and charities providing support to children No payments were made during the year for political purposes (2011 £nil)

DIRECTORS' REPORT FOR THE YEAR ENDED 31 DECEMBER 2012 (continued)

RESEARCH AND DEVELOPMENT

The directors consider that research and development plays a vital role in the Group's success Research and development activities include innovation of new products and development of materials, technology and engineering processes Following the implementation of the contract manufacturing agreement in 2011, Research and Development royalty cost was borne outside of the UK Group by the Principal, Crown Packaging Europe GmbH

CREDITORS PAYMENT POLICY

The Group agrees payment terms with its suppliers and seeks to abide by these terms when it is satisfied that goods and/or services have been provided in accordance with the relevant contractual arrangements. Creditor days at 31 December 2012 were 66 days (2011 56 days)

FINANCIAL RISK MANAGEMENT

Under the contract manufacturing agreement, the UK Group is exposed to limited risk going forward as that risk is now borne by the Principal, Crown Packaging Europe GmbH. The UK Group is part of a larger US owned group, the Crown Holdings, Inc. Group and the risk management programme seeking to limit the adverse effects on the financial performance of the UK Group by monitoring levels of debt finance and related financial costs is maintained at Group level.

LIQUIDITY AND CASH FLOW RISK

The Group's liquidity is managed centrally at the European level. The Group maintains a mixture of long-term and short-term financing arrangements that are designed to ensure the Group and company have sufficient funds available for operations. The level of debt finance and related finance costs is monitored at the European level. Details of the Group's cash flow forecasts are supplied to the European Treasury department to assist with the Group's cash management position and to minimise the risk of uncertain future funding requirements.

The UK Group's finance department implements the US Group's policies and guidelines as set out in the Crown Financial Accounting Policies manual

MARKET PRICE RISK

The UK Group is no longer exposed to commodity price risk by the nature of the contract manufacturing agreement with the Principal

CREDIT RISK

Under the limited risk contract manufacturing arrangement, the company's principal customer is now Crown Packaging Europe GmbH and credit risk exposure to the company has been significantly reduced

EXCHANGE RATE RISK

The Group seeks to limit any risk from fluctuating exchange rates on sales and purchases in non-local currency by taking out forward contracts, in line with the Crown Financial Accounting Policies manual

INTEREST RATE RISK

The Group is exposed to interest rate risk, and the management of this exposure is borne by the Group's European Treasury department on behalf of the company and the rest of the Crown Group

DIRECTORS' REPORT FOR THE YEAR ENDED 31 DECEMBER 2012 (continued)

INFORMATION TECHNOLOGY

There is a central Information Technology ("IT") department responsible for ensuring that all business units conform to the Group's IT strategy and policies. The IT department is also responsible for writing and maintaining proprietary operating software.

BRANCHES OUTSIDE THE UK

The Group has branches outside the UK, in Poland, Ireland, the West Indies and South Africa

GOING CONCERN

The directors believe that preparing the financial statements on the going concern basis is appropriate due to the continued financial support of the European holding company, Crown European Holdings SA The directors have received confirmation that Crown European Holdings SA intends to support the company for at least one year after these financial statements are signed, by not seeking repayment of intercompany loans

STATEMENT OF DIRECTORS' RESPONSIBILITIES

The directors are responsible for preparing the Annual Report and financial statements in accordance with applicable law and regulations

Company law requires the directors to prepare financial statements for each financial year. Under that law the directors have prepared the Group and parent company financial statements in accordance with United Kingdom Generally Accepted Accounting Practice (United Kingdom Accounting Standards and applicable law). Under company law the directors must not approve the financial statements unless they are satisfied that they give a true and fair view of the state of affairs of the Group and the company and of the profit or loss of the Group for that period. In preparing these financial statements, the directors are required to

- select suitable accounting policies and then apply them consistently,
- make judgements and accounting estimates that are reasonable and prudent,
- state whether applicable UK Accounting Standards have been followed, subject to any material departures disclosed and explained in the financial statements

The directors are responsible for keeping adequate accounting records that are sufficient to show and explain the company's transactions and disclose with reasonable accuracy at any time the financial position of the company and the Group and enable them to ensure that the financial statements comply with the Companies Act 2006. They are also responsible for safeguarding the assets of the company and the Group and hence for taking reasonable steps for the prevention and detection of fraud and other irregularities.

STATEMENT OF DISCLOSURE OF INFORMATION TO AUDITORS

So far as they are aware, each of the directors in office at the date of this report confirm that there is no relevant audit information of which the Group's auditors are unaware, and that the directors have taken all the steps that they ought to have taken as a director in order to make themselves aware of any relevant audit information and to establish that the Group's auditors are aware of that information

On behalf of the Board

HC Lomax

Director

INDEPENDENT AUDITORS' REPORT TO THE MEMBERS OF CROWN UK HOLDINGS LIMITED

We have audited the Group and parent company financial statements (the "financial statements") of Crown UK Holdings Limited for the year ended 31 December 2012 which comprise the Group Profit and Loss Account, the Group Statement of Total Recognised Gains and Losses, the Group and Parent Company Balance Sheets, and the related notes The financial reporting framework that has been applied in their preparation is applicable law and United Kingdom Accounting Standards (United Kingdom Generally Accepted Accounting Practice)

Respective responsibilities of directors and auditors

As explained more fully in the Statement of Directors' Responsibilities set out on page 5, the directors are responsible for the preparation of the financial statements and for being satisfied that they give a true and fair view Our responsibility is to audit and express an opinion on the financial statements in accordance with applicable law and International Standards on Auditing (UK and Ireland) Those standards require us to comply with the Auditing Practices Board's Ethical Standards for Auditors

This report, including the opinions, has been prepared for and only for the company's members as a body in accordance with Chapter 3 of Part 16 of the Companies Act 2006 and for no other purpose We do not, in giving these opinions, accept or assume responsibility for any other purpose or to any other person to whom this report is shown or into whose hands it may come save where expressly agreed by our prior consent in writing

Scope of the audit of the financial statements

An audit involves obtaining evidence about the amounts and disclosures in the financial statements sufficient to give reasonable assurance that the financial statements are free from material misstatement, whether caused by fraud or error This includes an assessment of whether the accounting policies are appropriate to the Group's and parent company's circumstances and have been consistently applied and adequately disclosed, the reasonableness of significant accounting estimates made by the directors, and the overall presentation of the financial statements. In addition, we read all the financial and non-financial information in the Annual Report and Financial Statements to identify material inconsistencies with the audited financial statements. If we become aware of any apparent material misstatements or inconsistencies we consider the implications for our report

Opinion on financial statements

In our opinion the financial statements

- give a true and fair view of the state of the Group's and the parent company's affairs as at 31 December 2012 and of the Group's profit for the year then ended,
- have been properly prepared in accordance with United Kingdom Generally Accepted Accounting Practice, and
- have been prepared in accordance with the requirements of the Companies Act 2006

Opinion on other matter prescribed by the Companies Act 2006

In our opinion the information given in the Directors' Report for the financial year for which the financial statements are prepared is consistent with the financial statements

Matters on which we are required to report by exception

We have nothing to report in respect of the following matters where the Companies Act 2006 requires us to report to you if, in our opinion

- adequate accounting records have not been kept by the parent company, or returns adequate for our audit have not been received from branches not visited by us, or
- the parent company financial statements are not in agreement with the accounting records and
- certain disclosures of directors' remuneration specified by law are not made, or
- we have not received all the information and explanations we require for our audit

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Miles Saunders (Senior Statutory Auditor) For and on behalf of PricewaterhouseCoopers LLP Chartered Accountants and Statutory Auditors Reading

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GROUP PROFIT AND LOSS ACCOUNT FOR THE YEAR ENDED 31 DECEMBER 2012

	Note	2012 £M	2011 £M
Turnover	2	797.4	795 0
Operating costs	3	(741.4)	(749 5)
Operating profit		56.0	45 5
Gain on pension plan amendments	4a	67.8	
Profit on ordinary activities before interest and taxation		123.8	45 5
Interest receivable and similar income Interest payable and similar charges Goodwill impairment Other financial income Other financial expenses	5 6 4b 22 22	0.2 (17.4) - 18.7 (0.6)	1 3 (18 1) (157 7) 18 9 (0 6)
Profit/(loss) on ordinary activities before taxation	o	124.7	(110 7)
Tax on profit/(loss) on ordinary activities Profit/(loss) for the financial year	8 20	90.8	(19 2)

There is no material difference between the profit/(loss) on ordinary activities before taxation and the profit/(loss) for the financial years stated above and their historical cost equivalent

All results derive from continuing operations

GROUP STATEMENT OF TOTAL RECOGNISED GAINS AND LOSSES FOR THE YEAR ENDED 31 DECEMBER 2012

	Note	2012	2011
		£M	£M
Profit/(loss) for the financial year		90.8	(129 9)
Actuarial loss on pension scheme	22	(149.8)	(98 7)
Actuarial loss on medical plan	22	(0.8)	(14)
Gain on deferred tax relating to pension			
liability	22	36.7	26 2
Gain on deferred tax relating to medical		0.2	
plan	22		0 4
Currency translation (loss) on foreign			
currency net investments		(1.4)	(2 6)
Total recognised losses			
for the year		(24.3)	(206 0)

GROUP AND PARENT COMPANY BALANCE SHEETS AS AT 31 DECEMBER 2012

	Note	Group 2012	Company 2012	Group 2011	Company 2011
		£M	£M	£M	£M
Fixed assets					
Intangible assets	10	1.2	-	0 7	-
Tangible assets	11	96.4	-	93 4	-
Investments	12		210.3		210 3
	_	97.6	210.3	94 1	2103
Current assets	_				
Stock	13	106.1	-	1180	-
Debtors amounts falling due within				1460	• •
one year	14	126.2	3.3	146 9	2 9
Debtors amounts falling due after more than one year	15	4.5		6 0	
Cash at bank and in hand	1.5	52.0	<u>-</u>	7 0	• _
Cash at bank and in hand	-				
		288.8	3.3	277 9	2 9
Creditors: amounts falling	1.0	(400 0)	(2.50.0)	(40.6.5)	(251.0)
due within one year	16	(409.3)	(360.9)	(406 5)	(351 0)
Net current liabilities	-	(120.5)	(357.6)	(128 6)	(348 1)
Total assets less current liabilities		(22.9)	(147.3)	(34 5)	(137 8)
Creditors: amounts falling due after more than one year	17	(3.2)	-	(2 2)	-
Provisions for liabilities	18	(4.2)		(3 3)	<u> </u>
Net (liabilities) excluding pension liability and post-retirement					
medical benefit plan liability		(30.3)	(147.3)	(40 0)	(137 8)
Pension liability	22	(140.1)	-	(Ì07 7)	-
Post-retirement medical benefit					
Plan liability	22	(11.6)		(10 4)	*
Net (liabilities) including pension					
liability and post-retirement medical benefit plan liability		(193 A)	(1.47.3)	(150.1)	(127.9)
medical benefit plan nability	•	(182.0)	(147.3)	(158 1)	(137 8)
Capital and reserves					
Called up share capital	19	0.4	0.4	0 4	0 4
Share premium account	20	491.5	491.5	491 5	491 5
Profit and loss account (deficit)	20	(674.2)	(639.2)	(650 3)	(629 7)
Total shareholders' (deficit)	21	(182.3)	(147.3)	(158 4)	(137 8)
Minority interests	-•	0.3	(11,10)	03	(137 0)
Capital employed	•	(182.0)	(147.3)	(158 1)	(137 8)
onking ambiolag	•	(102.0)	(147.5)	(1501)	(137 0)

The financial statements on pages 7 to 36 were approved by the board of directors on & September 2013 and were signed on its behalf by

H C Lomax

Director

Crown UK Holdings Limited

Company Number: 03182537

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

1. ACCOUNTING POLICIES

Basis of accounting

These financial statements have been prepared on the going concern basis under the historical cost convention and in accordance with the Companies Act 2006 and applicable accounting standards in the United Kingdom. The principal accounting policies are set out below and have been applied consistently throughout the year.

The company is a wholly owned subsidiary company of a group headed by Crown Holdings, Inc, and is included in the Group financial statements of both that company and the intermediate parent company, Crown Canadian Holdings ULC, which are publicly available Consequently, the company has taken advantage of the exemption within FRS1 (Revised 1996), "Cash Flow Statements" from not presenting a cash flow statement

Basis of preparation of Group financial statements

The Group financial statements consolidate the results of the company and all its subsidiary undertakings for the year to 31 December 2012 and its share of the results and post-acquisition reserves of associated undertakings

All the subsidiary undertakings use uniform accounting policies and all intra-group balances and profits are eliminated

Share-based payments

The Group's employees were members of two active stock-based incentive compensation plans – the 2004 and 2007 plans – operated by the ultimate parent company, Crown Holdings, Inc , that currently comprise of fixed stock options

The Group is applying the transitional arrangements of FRS 20 "Share-based Payment" whereby compensation expense for all non-vested share options, measured by the grant-date fair value of the awards, will be charged to the profit and loss account prospectively over the remaining vesting period based on the estimated number of awards that are expected to vest

Similarly, compensation expense for all future awards will be recognized over the vesting period based on the grant-date fair value and the estimated number of awards that are expected to vest Compensation expense is recognized over the vesting period on a straight-line basis over the total service period for the entire award. Valuation of awards granted prior to the adoption of the standard were calculated using the Black-Scholes option pricing model and the Group expects to use the same model of valuing future awards.

At each balance sheet date, the Group revises its estimates of the number of options that are expected to vest. It recognises the impact of the revision to original estimates, if any, in the income statement, with a corresponding adjustment to equity

Details of the share-based payment scheme are set out in note 25

Turnover

Effective 1 January 2011, the Group's principal UK trading companies entered into a contract manufacturing agreement with a fellow group undertaking Crown Packaging Europe GmbH (the Principal), whereby those companies will provide specialist manufacturing services under the control and direction of the Principal Under the terms of this agreement finished goods manufactured by those companies are sold to the Principal at an agreed price which represents a mark up on value added costs

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

1. ACCOUNTING POLICIES (continued)

Turnover (Continued)

Turnover generated under the contract manufacturing agreement excludes value added tax and represents the invoiced value of manufacturing services provided under the terms of the manufacturing agreement with the Principal Sales made to the Principal amounted to £444 7M (2011 £288 6M) The increase in 2012 was due to the fact that in 2011 such sales largely commenced in the second quarter of the year as compared with a full year for 2012

For sales outside of the contract manufacturing agreement, turnover represents the invoiced value of sales of packaging containers in the normal course of business. Revenue is recognised on delivery of the product or service or once all risks and rewards have passed to the customer.

During the year, the Group's subsidiary company Crown Packaging Commercial UK Limited has acted as distributor on behalf of the Principal for sales to UK customers under its' own agreement with the Principal The company distributes products purchased by the Principal from other group companies under contract manufacturing agreements (such as that outlined above for UK companies), and these sales of the distributor to customers are also recognised in these financial statements

For the purposes of these UK Group financial statements, sales made to the Principal, which are subsequently bought back, under the contract manufacturing and distribution agreements for products shipped directly to UK customers have not been reflected in these financial statements. These sales amounted to £444.7M in the year (2011 £288.6M). An equal amount has not been reflected in cost of sales. The purpose of these adjustments is to remove the UK inter group trading taking place via the Principal entity, and reflect the substance of the transactions with customers.

Tangible fixed assets and depreciation

Tangible fixed assets are stated at historic purchase cost net of accumulated depreciation and provision for impairment in value. Cost includes interest on loans directly related to the funding of construction costs

Depreciation is charged to the profit and loss account on a straight-line basis so as to write-off the cost of each asset, less their estimated residual values, over the term of its estimated useful economic life. The estimated useful economic lives of the assets concerned are as follows

Buildings (freehold and leasehold) - 10 to 40 years
Plant and machinery - 7 to 10 years
Fixtures, fittings, tools and equipment - 3 to 15 years

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Freehold land and assets in the course of construction are not depreciated

Stock and work-in-progress

Stocks and work-in-progress are stated at the lower of cost and net realisable value. Cost is calculated using the first-in-first-out method and consists of material and direct labour costs, together with an appropriate proportion of production overheads, based on normal production levels. Net realisable value is the price at which stocks can be sold in the normal course of business after allowing for the costs of realisation. Provision is made for obsolete, slow moving or defective items where appropriate

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

1. ACCOUNTING POLICIES (continued)

Intangible fixed assets

Goodwill represents the excess of the cost of acquisition over the fair value of the separable net assets of businesses acquired Goodwill is amortised through the profit and loss account on a straight line basis over an estimated useful economic life of 20 years

Intellectual property is capitalised and amortised through the profit and loss account in equal instalments over an estimated useful economic life of 20 years

The directors evaluate the carrying value of goodwill in each financial year to determine if there has been an impairment in value which would result in the inability to recover the carrying amount. When it is determined that the carrying value exceeds the recoverable amount, the excess is written off to the profit and loss account.

Deferred taxation

The charge for taxation is based on the result for the year and takes into account deferred taxation Provision is made in full for deferred taxation liabilities that arise from timing differences where transactions or events that result in an obligation to pay more taxation in the future have occurred at the balance sheet date. Deferred taxation assets are recognised to the extent that they are regarded as recoverable

Deferred taxation is measured at the average tax rates that are expected to apply in the periods in which the timing differences are expected to reverse based on tax rates and laws that have been enacted or substantively enacted by the balance sheet date. Deferred taxation assets and liabilities are not discounted

Deferred tax is recognised in respect of the retained earnings of overseas subsidiaries only to the extent that, at the balance sheet date, dividends have been accrued as receivable or a binding agreement to distribute past earnings in future periods has been entered into by the subsidiary

Government grants

Regional development grants and other investment grants received are treated as deferred income and credited to the profit and loss account over the estimated useful economic life of the relevant fixed assets.

Provisions

Provisions are recognised when the company has a present obligation as a result of a past event, it is probable that a transfer of economic benefits will be required to settle the obligation, and a reliable estimate can be made of the amount of the obligation

Cash

Cash comprises cash in hand and deposits repayable on demand, less overdrafts payable on demand where a right to set-off exists

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

1. ACCOUNTING POLICIES (continued)

Foreign currencies

Assets, liabilities, revenues and costs expressed in foreign currencies are translated into sterling at rates of exchange ruling on the date on which transactions occur, except for

- (a) monetary assets and habilities which are translated at the rate ruling at the balance sheet date and,
- (b) transactions to be settled at a contracted rate and trading transactions covered by a related or matching forward contract which are translated at those contracted rates

Differences arising on the translation of such items are included in the profit and loss account

Results of overseas subsidiaries are translated at the average rate for the period. Monetary assets and liabilities of overseas subsidiaries are translated at the rate ruling at the balance sheet date. Exchange differences arising are included within reserves.

Forward contracts

The company utilises forward contracts for the purchase of raw materials, namely aluminium. The potential future benefit of these contracts is not recognised as an asset. Details of the aluminium forward contracts as at the year end are set out in note 24.

Research and development expenditure

Research and development expenditure is written off to the profit and loss account in the year in which it is incurred

Leases

Rentals payable under operating leases are charged to the profit and loss account on a straight-line basis over the term of the lease

Fixed Asset Investments

Fixed asset investments are stated at purchase cost less amounts written off Provision is made for any impairment in value Impairment reviews are carried out when there is an indication of impairment Dividend income from fixed asset investments is recognised in the profit and loss account of the parent company in the year in which it is received

Retirement benefits

The company is a member of both the MetalBox Pension Scheme ('pension scheme'), which comprises both a defined benefit and defined contribution scheme, and the Post-retirement Medical Plan ('medical plan') operated by CarnaudMetalbox Group UK Limited

The assets of the defined contribution scheme are held separately from those of the company in an independently administered fund. The pension cost charge disclosed in note 22 represents contributions payable by the company to the fund

The company also operates a defined benefit pension scheme for the benefit of the majority of its employees, the assets of which are held separately from those of the company in independently administered funds

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

1. ACCOUNTING POLICIES (continued)

Retirement benefits (continued)

Pension scheme assets are measured using market value Pension scheme liabilities are measured using the projected unit actuarial method and are discounted at the current rate of return on a high quality corporate bond of equivalent terms and currency to the liability. The increase in the present value of the liabilities of the Group's defined benefit pension schemes expected to arise from employee service in the year is charged to operating profit. The expected return on the schemes' assets and the increase during the year in the present value of the schemes' liabilities arising from the passage of time are included in other finance income. Actuarial gains and losses are recognised in the Group statement of total recognised gains and losses.

Pension schemes' surpluses, to the extent that they are considered recoverable, or deficits are recognised in full and presented on the face of the balance sheet net of the related deferred tax balances

The assets of the pension scheme are held separately from the Group's assets in a trustee administered fund. The medical plan is an unfunded scheme. Details of the pension scheme and medical plan for the Group are set out in note 22 to the financial statements.

Going concern

The directors believe that preparing the financial statements on the going concern basis is appropriate due to the continued financial support of the European holding company, Crown European Holdings SA The directors have received confirmation that Crown European Holdings SA intends to support the company for at least one year after these financial statements are signed, by not seeking repayment of intercompany loans

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

2. SEGMENTAL INFORMATION

A geographical analysis of results by origin of business is given below

	EU Countries 2012	Rest of Europe 2012	Rest of World 2012	Total Group 2012	EU Countries 2011	Rest of Europe 2011	Rest of World 2011	Total Group 2011
	£M	£M	£M	£M	£M	£M	£M	£M
TURNOVER Sales to third parties	537.8	62.9	19.8	620.5	548 6	5 8	62 6	617 0
Sales to other members of the Crown Holdings,								
Inc Group	170.1	6.1	0.7	176.9	90 0	-	88 0	178 0
Total	707.9	69.0	20.5	797.4	638 6	5 8	150 6	795 0
Profit/(loss) on ordinary activities before tax	127.0	(2.0)	0.6	1247	(122.0)	7.7	12.6	(110.7)
before tax	127.0	(2.9)	0.6	124.7	(132 0)	77	13 6	(110 7)
NET OPERATING LIABILITIES	(38.6)	(31.7)	3.7	(66.6)	(59.7)	<u> </u>	4.5	(55 2)
Reconciliation of to the balance she Net operating		(liabilities)	<i>(((</i>)				(55.2)
liabilities				(66 6)				(55 2)
Intangible fixed assets				1.2				0 7
External and intercompany deb Net (liabilities)	t			(116.6)				(103 6) (158 1)

Included in sales to third parties is £449.6M (2011 £300.7M) of turnover generated under the contract manufacturing and distribution agreements with the Principal As set out in note 1, sales to and repurchases from the Principal of £444 7M (2011 £288 6M) have not been reflected in these financial statements

The Group's activities represent one class of business for the purpose of segmental reporting, that of manufacture, printing and distribution of packaging materials. Turnover by geographical destination is not materially different from the above analysis.

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

3. OPERATING COSTS

	Total 2012	Total 2011
	£M	£M
Change in stocks of finished goods and work		
in progress	2.8	(81)
Own work capitalised	(0.5)	(05)
Other operating charges net	38.2	43 2
Raw materials and consumables	503.3	515 3
Intangibles amortisation	0.3	0 2
Commission due to the Principal for		
transitional period	-	5 8
Sales commission from the Principal	_	(1 6)
Staff costs - wages and salaries	109.3	109 7
social security	12.5	11 6
Cost of employee share option		
Schemes (note 25)	0.4	0 4
UK pension expense (note 22)	12.3	119
Other pension expense	2.6	2 4
Depreciation - owned assets (note 11)	12.5	12 4
Loss on disposal of fixed assets	-	09
Operating lease rentals		
- on plant and machinery	5.0	5 7
- other than plant and machinery	2.1	2 1
Service provided by the company's auditor		
- Fees payable for the audit of the		
consolidated financial statements and the		
company's subsidiaries	0.5	0 4
Distribution costs	28.6	27 7
Selling and marketing costs	1.7	2 1
Research and development costs	9.1	8 1
Net exchange losses/(gains)	0.1	(0 4)
Post retirement medical benefits (note 22)	0.1	0 1
Redundancy and reorganisation	0.5	01
	741.4	749 5
		

Auditors' remuneration for the group was £451,000 (2011 £448,000) Non-audit services were provided to the group of £10,000 (2011 £25,000)

4a. Gain on pension plan amendments

In 2012 the group withdrew the enhanced early retirement factors for the MetalBox Pension Scheme which are accounted for as a plan amendment under FRS17 The resulting gain of £67 8M is reflected in the profit and loss account in 2012

4b. Goodwill impairment

Goodwill was 100% impaired on 1 January 2011 when the UK Manufacturing entities entered into a limited risk contract manufacturing agreement with a fellow group undertaking Crown Packaging Europe GmbH This resulted in a charge in 2011 of £157 7M

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

5. INTEREST RECEIVABLE AND SIMILAR INCOME

	2012	2011
	£M	£M
Interest receivable		
- on bank and other deposits	0.1	0 3
- on loans to fellow Group companies	0.1	10
	0.2	13
6. INTEREST PAYABLE AND SIMILAR CHARGE	S	
	2012	2011
	£M	£M
	7.1 ₹1	LIVI
On bank loans and overdrafts	3.3	3 3
On securitisation of trade debtors	0.3	0 8
On loans from fellow Group companies	13.8	14 0
On loans from Tenow Group companies		
	17.4	18 1
7. DIRECTORS AND EMPLOYEES	2012	2011
	2012	2011
Average number of persons, including executive	Number	Number
directors, employed by the Group during the year	3,285	3,289
directors, employed by the Group during the year		
By activity		
Production and research and development	2,745	2,729
Production and research and development	2,745	2,729
Production and research and development Administrative Total	2,745 540	2,729 560
Production and research and development Administrative	2,745 540 3,285	2,729 560 3,289
Production and research and development Administrative Total	2,745 540 3,285	2,729 560 3,289
Production and research and development Administrative Total Staff costs are disclosed in note 3	2,745 540 3,285	2,729 560 3,289
Production and research and development Administrative Total	2,745 540 3,285	2,729 560 3,289
Production and research and development Administrative Total Staff costs are disclosed in note 3	2,745 540 3,285	2,729 560 3,289
Production and research and development Administrative Total Staff costs are disclosed in note 3 Directors' remuneration	2,745 540 3,285	2,729 560 3,289 2011 £'000

Directors remuneration costs are borne outside of the UK group

During the year, none (2011 none) of the directors accrued benefits under the defined benefit pension scheme, nor the defined contribution pension scheme

During the year, none (2011 none) of the directors exercised share options. During the year none, (2011 none) of the directors received share options

There are no employees (2011 none) and subsequently no employee costs in the individual entity of Crown UK Holdings Limited, the company

CROWN UK HOLDINGS LIMITED NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

8. TAX ON PROFIT/(LOSS) ON ORDINARY ACTIVITIES

	2012	2011
	£M	£M
Current tax		
UK corporation tax on profit/(loss) for the year	1.0	2 2
Overseas tax	0.5	0 5
Total current tax charge	1.5	2 7
Deferred tax		
Origination and reversal of timing differences	10.3	114
Adjustment in respect of prior years	-	0 3
UK tax rate change	4.1	3 1
Post-retirement medical benefits	(0.2)	(02)
Defined benefit pension scheme	18.2	19
Total deferred tax	32.4	16 5
Tax on profit/(loss) on ordinary activities	33.9	192

Overseas taxation has been provided on the results of overseas subsidiary companies at the appropriate overseas rates of tax

The tax assessed for the year is lower (2011 higher) than the standard rate of corporation tax in the UK of 24 5% (2011 26 5%) The differences are explained on the next page

	2012 £M	2011 £M
Profit/(loss) on ordinary activities before tax	124.7	(110 7)
Profit/(loss) on ordinary activities multiplied by the standard rate of corporation tax in the UK of 24 5 % (2011 26 5%)	30.6	(29 3)
Effects of		
Profits/(losses) taxed at different rates	0.7	(01)
Expenses not deductible for tax	0.4	0 2
Goodwill impairment	_	418
Capital Disposal	-	(0 2)
Research allowances	(0.2)	(0 1)
Stock options exercised	(0.4)	(0 5)
Accelerated capital allowances and other timing differences	(10.3)	(Ì1 4)
Pension contributions relief in excess of net pension charge	(19.5)	` 2 Í
Medical plan contributions relief in excess of net medical plan charge	0.2	0 2
Current tax charge for the year	1.5	27

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

8. TAX ON (LOSS) / PROFIT ON ORDINARY ACTIVITIES (CONTINUED)

Future tax changes

A number of changes to the UK Corporation tax system were announced in the 2012 Budget, including a reduction in the main rate of corporation tax to 23% with effect from 1 April 2013. This change was substantively enacted on 3 July 2012. Further changes to the UK Corporation tax system were announced in the 2013 Budget, including a further decrease to 21% from 1 April 2014, and 20% from 1 April 2015. These changes are not expected to be substantively enacted until a future Finance Bill is approved. As these rate changes have not been enacted by the balance sheet date it they have not been reflected in these financial statements.

The effect of the changes enacted by Parliament in July 2012 was to reduce the deferred tax asset provided at the Balance Sheet date by £4 1m. This decrease in the deferred tax balances is due to the additional reduction in the corporation tax rate to 23 per cent with effect from 1 April 2013.

The effect of the changes announced in the March 2013 Budget expected to be enacted in the future, would be to further reduce the deferred tax asset (excluding the deferred tax asset in relation to the both the pension and medical plan) provided at the Balance Sheet date by an additional £0 1m and reduce the deferred tax asset in relation to the pension and medical plan by £5 9m. This decrease in the deferred tax balances is due to the further reduction in the corporation tax rate from 23 per cent to 20 per cent with effect from 1 April 2015

9. LOSS OF PARENT COMPANY

As permitted by Section 408 of the Companies Act 2006, the profit and loss account of the company is not presented as part of these financial statements. The company's loss for the financial year was £9 5M (2011 £528 0M), which includes investment impairments of £7 0M (2011 £521 8M) and dividends received from Group undertakings of £6 0M (2011 £1 5M)

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

10. INTANGIBLE FIXED ASSETS

Group	Intellectual property		
		Goodwill	Total
	£M	£M	£M
COST			
At 1 January 2012	4 0	542 8	546 8
Additions	0 8	-	0 8
At 31 December 2012	4.8	542.8	547.6
ACCUMULATED AMORTISA	TION		
At 1 January 2012	3 3	542 8	546 1
Charge for the year	0 3	-	0 3
At 31 December 2012	3.6	542.8	546.4
NET BOOK AMOUNT			
At 31 December 2012	1.2	<u> </u>	1.2
At 31 December 2011	0 7	<u>-</u>	0.7

The company has no intangible fixed assets

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

11. TANGIBLE ASSETS

COST At 1 January 2012	Group	Freehold land and buildings £M	Leasehold Buildings £M	Plant and machinery £M	Fixtures, fittings, tools and equipment £M	Total £M
Additions 2 2 - 118 12 15 2 Disposals - (0 1) (0 5) (0 3) (0 9) Net transfers from fellow Group undertakings 111 - 11 Reclassifications 3 2 - (3 8) 0 6 Exchange movement 0 3 - 0 3 0 1 0 7 At 31 December 2012 52 0 - 299.5 56.4 407.9 ACCUMULATED DEPRECIATION At 1 January 2012 20 1 0 1 227 6 50 6 298 4 Charge for the year 1 4 - 10 0 1 1 125 Disposals - (0 1) (0 5) (0 2) (0 8) Net transfers from fellow Group undertakings - 0 9 - 0 9 Reclassifications (0 1) - 0 1 - 0 1 Exchange movement 0 1 - 0 3 0 1 0 5 At 31 December 2012 21.5 - 238.3 51.7 311.5 NET BOOK AMOUNT At 31 December 2012 30 5 - 61.2 4.7 96.4	COST					
Disposals -	At 1 January 2012	46 3	0 1	290 6	54 8	391 8
Net transfers from fellow Group undertakings	Additions	2 2	-	118	1 2	15 2
Group undertakings		-	(0 1)	(0 5)	(0 3)	(0 9)
Reclassifications 3 2						
Exchange movement 03 - 03 01 07 At 31 December 2012 52 0 - 299.5 56.4 407.9 ACCUMULATED DEPRECIATION At 1 January 2012 201 01 227 6 50 6 298 4 Charge for the year 14 - 10 0 11 125 Disposals - (01) (05) (02) (08) Net transfers from fellow Group undertakings - 09 - 09 Reclassifications (01) - 01 - 228 20 1 - 01 - 228 20 20 20 20 20 20 20 20 20 20 20 20 20		-	-		-	1 1
ACCUMULATED DEPRECIATION At 1 January 2012 20 1 01 227 6 50 6 298 4 Charge for the year 1 4 - 10 0 1 1 12 5 Disposals - (0 1) (0 5) (0 2) (0 8) Net transfers from fellow Group undertakings - Exchange movement 0 1 - 0 1 - 238.3 51.7 311.5 NET BOOK AMOUNT At 31 December 2012 30 5 - 299.5 56.4 407.9 407.9 407.9	Reclassifications	3 2	•	(3 8)	0 6	-
ACCUMULATED DEPRECIATION At 1 January 2012 201 01 227 6 50 6 298 4 Charge for the year 14 - 10 0 11 12 5 Disposals - (0 1) (0 5) (0 2) (0 8) Net transfers from fellow Group undertakings - 0 9 - 0 9 Reclassifications (0 1) - 0 1 - Exchange movement 0 1 - 0 3 0 1 0 5 At 31 December 2012 21.5 - 238.3 51.7 311.5 NET BOOK AMOUNT At 31 December 2012 30 5 - 61.2 4.7 96.4	Exchange movement	0 3	-	0 3	0 1	0 7
DEPRECIATION At 1 January 2012 20 1 0 1 227 6 50 6 298 4 Charge for the year 1 4 - 10 0 1 1 12 5 Disposals - (0 1) (0 5) (0 2) (0 8) Net transfers from fellow Group undertakings - - 0 9 - 0 9 Reclassifications (0 1) - - 0 1 - Exchange movement 0 1 - 0 3 0 1 0 5 At 31 December 2012 21.5 - 238.3 51.7 311.5 NET BOOK AMOUNT	At 31 December 2012	52 0	-	299.5	56.4	407.9
NET BOOK AMOUNT At 31 December 2012 30 5 - 61.2 4.7 96.4	DEPRECIATION At 1 January 2012 Charge for the year Disposals Net transfers from fellow Group undertakings Reclassifications	1 4 - - (0 1)	-	10 0 (0 5) 0 9	0 1 0 1	12 5 (0 8) 0 9
At 31 December 2012 30 5 - 61.2 4.7 96.4	At 31 December 2012	21.5	•	238.3	51.7	311.5
	NET BOOK AMOUNT					_
At 31 December 2011 26 2 - 63 0 4 2 93 4	At 31 December 2012	30 5		61.2	4.7	96.4
	At 31 December 2011	26 2	-	63 0	4 2	93 4

Freehold land amounting to £7 8M (2011 restated £7 8M) has not been depreciated

Plant and machinery includes the cost of assets in the course of construction being £7 9M (2011 £12 1M) which are not depreciated until the assets are commissioned

The transfer of fixed assets to fellow Group undertakings took place at net book value

The company has no tangible fixed assets

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

12. FIXED ASSET INVESTMENTS

Company		
Shares in Group undertakings	210.2	210.2
- subsidiary undertakings	210.3	210 3
The above investments are unlisted		
The company's investments comprise		
	2012	2011
	£M	£M
CarnaudMetalbox Group UK Limited	132.3	132 3
CarnaudMetalbox Overseas Limited	57.7	57 7
Crown Aerosols UK Limited	20.2	20 2
Crown Packaging Commercial UK Limited	0.1	0 1
	210.3	210 3

See note 29 for a list of the principal subsidiary undertakings

An additional capital injection during the year into Crown Cork and Seal Finance Limited of £7 0M was also fully provided against in the year. Following the above impairments totalling £7 0M, in the opinion of the directors the revised market value of investments is not less than the net book amounts shown above

13. STOCKS

	Group 2012 £M	Company 2012 £M	Group 2011 £M	Company 2011 £M
Raw materials and consumables	40.4	-	49 6	_
Work-in-progress	27.1	-	30 9	-
Finished goods and goods for resale	38.6_		37.5	
	106.1		118 0	

In the opinion of the directors, the current replacement cost of stocks is not materially different from the amounts stated above

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

14. DEBTORS

	Group 2012 £M	Company 2012 £M	Group 2011 £M	Company 2011 £M
Amounts falling due within one year:				
Trade debtors	44.0	-	57 1	-
Amounts owed by Group undertakings	64.2	-	75 2	-
Corporation tax	-	3.3	-	2 9
Other debtors	12.9	-	116	-
Prepayments	5.1	-	3 0	-
	126.2	3.3	1469	2 9

Included in trade debtors are debtors subject to securitisation of £20 4M (2011 £nil) (note 16)

Amounts owed by Group undertakings are unsecured and have no fixed repayment date Amounts owed by non UK companies being £64 2M (2011 £75 2M) accrue interest at EURIBOR plus 2 25% (2011 EURIBOR plus 2 75%) being the group's cost of borrowing

15. DEBTORS: amounts falling due after more than one year

Deferred tax asset excluding deferred tax on pension and medical plan

	Group	Group 2011 £M
At 1 January Charge for the year Exchange (loss)	6.0 (1.5)	8 0 (1 8) (0 2)
At 31 December	4.5_	60

The company has no deferred tax assets or liabilities

The deferred tax asset, which has been recognised in full comprises

	Amount	Amount
	provided	Provided
	2012	2011
	£M	£M
Excess of capital allowances over depreciation	(0.7)	(0 4)
Other timing differences	1.1	1.3
Advanced corporation tax	4.1	5.1
	4.5	6 0

Deferred taxation is not provided on the accumulated reserves of overseas subsidiaries since the amounts involved are not material. The company has no unprovided deferred taxation

The Group has recognised its Advance Corporation Tax asset on the Balance Sheet on the basis that it is considered more likely than not that there will be future corporation tax liabilities arising in the Group against which the surplus Advanced Corporation tax can be set

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

16. CREDITORS: amounts falling due within one year

Group 2012 £M	Company 2012 £M	Group 2011 £M	Company 2011 £M
0.4	•	9 4	-
32.5	-	_	-
147.9	-	170 6	-
0.9	-	_	-
174.7	360.8	167 1	350 9
10.3	-	11 5	_
15.4	•	20 1	-
0.2			
27.0	0.1_	27 8	0 1
409.3	360.9	406 5	351 0
	2012 £M 0.4 32.5 147.9 0.9 174.7 10.3 15.4 0.2 27.0	2012 2012 £M £M 0.4 32.5 147.9 0.9 174.7 360.8 10.3 15.4 0.2 27.0 0.1	2012 2012 2011 £M £M £M 0.4 - 94 32.5 - - 147.9 - 170 6 0.9 - - 174.7 360.8 167 1 10.3 - 11 5 15.4 - 20 1 0.2 - 27 8

The bank loans and overdrafts are unsecured and bear interest at rates which fluctuate in line with the inter-bank rate and vary by country

Amounts due in respect of securitised debtors include a cash advance of £32 5M (2011 £nil) received from Credit Agricole These amounts are secured on the trade debtors of the company as at 30 November 2012 and on cash received from securitised debtors between this date and the year-end The debtors on which this loan is secured are reflected in the balance sheet of the group Interest is payable on these balances at a rate of Euribor plus 1 3% for the term of the loan on each individual securitised trade debtor balance

Amounts owed to group undertakings are unsecured and have no fixed repayment date

Trading balances within the group totalling £39 3M (2011 £52 4M) do not incur an interest charge Amounts owed to the Group finance company accrue interest at EURIBOR + 2 25% (2011 2 75%), being the group's cost of capital

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

17. CREDITORS: amounts falling due after more than one year

	Group 2012	Company 2012	Group 2011	Company 2011
	£M	£M	£M	£M
Other creditors and accruals -				
Government grant	3.0	•	22	-
Deferred income	0.2			
	3.2		2 2	
Analysis of debt maturity				
•	Bank loans and			
	overdrafts	Other loan	s Tota	l
	2012	201		_
Group	£M	£1\frac{1}{2}	M £M	
Amounts payable				
In one year or less	0.4	32.	7 33.1	<u>. </u>
	De Lleeve d			
	Bank loans and overdrafts	Other loar	ıs Tota	1
	2011	201		
Group	£M	£ì		
Amounts payable				
In one year or less	9 4		- 94	<u> </u>

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

18. PROVISIONS FOR LIABILITIES

Group

Стоир	Warranty provision £M	Onerous lease provision £M	Other provisions	Total £M
At 1 January 2012	18	0 6	0 9	3.3
Charge for the year	10	-	1 3	2.3
Utilised during the year	(10)	(0 2)	(0 2)	(1.4)
At 31 December 2012	1.8	0.4	2.0	4.2

The onerous lease provision is in respect of property rental agreements that are currently not sublet and that expire in 2017 and 2067. The warranty provision is to cover claims made by customers under the warranty provided on machinery sold. The provision is held for a twenty four month period or until a claim is received. The warranty provision has not been discounted.

Other provisions include a provision for pension guarantees and a provision for employee claims

19. CALLED UP SHARE CAPITAL

<u>2012</u>	2011 £
500,000	500,000
<u> </u>	
390,880	390,880
	500,000

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

20. RESERVES

At 1 January 2012 surplus/ (deficit)	Group	Share Premium account	Profit and loss account	Total
deficit 491 5		£M	£M	£M
deficit 491 5				
Profit for the financial year	The state of the s	401.5	((50.2)	(150.0)
Equity share option charge - 0 4 0.4 Exchange movement - (1 4) (1.4) Actuarial loss on pension - (149 8) (149.8) Actuarial loss on medical plan - (0 8) (0.8) Movement on deferred tax relating to pension scheme - 36 7 36.7 Movement on deferred tax relating to medical plan - 0 2 0.2 At 31 December 2012 - 0 2 0.2 At 31 December 2012 - 0 2 0.2 Surplus/(deficit) 491.5 (674.2) (182.7) Pension liability (note 22) 140.1 Profit and loss deficit excluding pension iability (534.1) Company EM		491 5		
Company Comp		-		
Actuarial loss on pension scheme - (149 8) (149.8) Actuarial loss on medical plan - (0 8) (0.8) Movement on deferred tax relating to pension scheme - 36.7 36.7 Movement on deferred tax relating to medical plan - 0.2 0.2 At 31 December 2012 491.5 (674.2) (182.7) Pension liability (note 22) 140.1 Profit and loss deficit excluding pension liability (534.1) Company Share Premium and loss EM EM EM EM At 1 January 2012 491.5 (629.7) (138.2) Loss) for the financial year - (9.5) (9.5)		- -		
Scheme		•	(14)	(1.4)
Actuarial loss on medical plan Movement on deferred tax relating to pension scheme Movement on deferred tax relating to medical plan Felating to m	-	_	(149.8)	(149.8)
Movement on deferred tax relating to pension scheme - 36 7 36.7 Movement on deferred tax relating to medical plan - 0 2 0.2		-		
Telating to pension scheme - 36 7 36.7			(0 0)	(0.0)
Movement on deferred tax relating to medical plan		-	36 7	36.7
At 31 December 2012 surplus/(deficit) Pension liability (note 22) Profit and loss deficit excluding pension liability Share Profit and loss deficit excluding pension liability Share Premium and loss account Total EM EM EM At 1 January 2012 (Loss) for the financial year (9.5)				
At 31 December 2012 surplus/(deficit) Pension liability (note 22) Profit and loss deficit excluding pension liability Share Profit and loss deficit excluding pension liability Share Premium and loss account Total EM EM EM At 1 January 2012 (Loss) for the financial year (9.5)	relating to medical plan	-	0 2	0.2
Pension liability (note 22) 140.1 Profit and loss deficit excluding pension liability (534.1) Share Profit Premium and loss account £M £M £M £M At 1 January 2012 (Loss) for the financial year 491 5 (629 7) (138.2) (138.2)				
Company Share Profit and loss deficit excluding pension liability Share Profit and loss account Total	surplus/(deficit)	491.5	(674.2)	(182.7)
Company Share Profit and loss deficit excluding pension liability Share Profit and loss account Total				
Company Share Profit and loss deficit excluding pension liability Share Profit and loss account Total	Pension liability			
Profit and loss deficit excluding pension liability (534.1) Share Profit and loss and loss account account EM EM EM At 1 January 2012 (Loss) for the financial year (95) (9.5)			140.1	
excluding pension liability (534.1) Share Profit and loss account account EM EM EM At 1 January 2012 (Loss) for the financial year - (95) (9.5)	•			
Share Profit and loss account Total				
Share Profit Premium and loss account account EM EM	- -		.==	
Company Premium account account 2 Mm and loss account 2 Mm Total 2 Mm At 1 January 2012 (Loss) for the financial year 491 5 (629 7) (138.2) (138.2)	liability	_	(534.1)	
Company Premium account account 2 Mm and loss account 2 Mm Total 2 Mm At 1 January 2012 (Loss) for the financial year 491 5 (629 7) (138.2) (138.2)				
Company Premium account account 2 Mm and loss account 2 Mm Total 2 Mm At 1 January 2012 (Loss) for the financial year 491 5 (629 7) (138.2) (138.2)				
Company Premium account account 2 Mm and loss account 2 Mm Total 2 Mm At 1 January 2012 (Loss) for the financial year 491 5 (629 7) (138.2) (138.2)				
Company account £M account £M Total £M At 1 January 2012 (Loss) for the financial year 491 5 (629 7) (138.2) (138.2)		Share	Profit	
£M £M £M At 1 January 2012 (Loss) for the financial year 491 5 (629 7) (138.2) (138.2) year - (9 5) (9.5)		Premium	and loss	
At 1 January 2012 (Loss) for the financial year - (9 5) (9.5)	Company	account	account	Total_
(Loss) for the financial year - (9.5) (9.5)		£M	£M	£M
(Loss) for the financial year - (9.5) (9.5)	At 1 January 2012	491 5	(629.7)	(138.2)
year - (9.5) (9.5)		,,,,	(0=> .)	(100,2)
	•	-	(95)	(9.5)
At 31 December 2012 491.5 (639.2) (147.7)	√ ··	 	· · · · · · · · · · · · · · · · · · ·	
	At 31 December 2012	491.5	(639.2)	(147.7)

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

21. RECONCILIATION OF MOVEMENTS IN SHAREHOLDERS' DEFICIT

	Group 2012	Company 2012	Group 2011	Company 2011
	£M	£M	£M	£M
Profit/(loss) for the financial year	90.8	(9.5)	(129 9)	(528 0)
Equity share option charge (note 25)	0.4	· -	0.5	-
Currency translation differences on foreign	41.4 0		(2.6)	
currency and net investments Actuarial (loss) on pension scheme (note	(1.4)	-	(2 6)	-
22)	(149.8)	-	(98 7)	-
Actuarial (loss) on medical plan				
(note 22)	(0.8)	-	(14)	-
Movement on deferred tax relating to pension scheme	36.7	_	26 2	_
Movement on deferred tax relating to	2317			
medical plan	0.2		0.4	
Net increase to shareholders'	(32.0)	(0.5)	(205.6)	(539.0)
Deficit	(23.9)	(9.5)	(205 6)	(528 0)
Opening shareholders' (deficit)/funds	(158.4)	(137.8)	47 2	390 2
Closing shareholders' deficit	(182.3)	(147.3)	(158 4)	(137 8)

22. PENSION COMMITMENTS AND OTHER POST-RETIREMENT BENEFITS

The Group operates a pension plan and a retiree medical plan in the UK. The defined benefit section of the pension plan was closed in 2001 and a defined contribution section was opened for new entrants. The profit and loss entries include the cost of the defined contribution section. The contribution account balances are excluded from the plan assets and liabilities.

The latest actuarial valuation of the UK Group scheme was carried out as at 31 December 2012 by professionally qualified independent actuaries, Aon Consulting

The normal contributions paid by the group for the year ended 31 December 2012 were £37 2M (2011 £38 2M) This included contributions under an agreed deficit reduction programme of £18 9M (2011 £18 0M) All amounts due in the year were paid and as such there are no accruals and prepayments in respect of pension scheme contributions at the year end The contributions are based on pension costs across the group as a whole

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

22. PENSION COMMITMENTS AND OTHER POST-RETIREMENT BENEFITS (continued)

The amounts recognised in the balance sheet are as follows:

	Defined benefit pension scheme 2012	Defined benefit pension scheme 2011	Medical benefit plan 2012 £M	Medical benefit plan 2011 £M
Present value of funded obligations Fair value of plan assets Present value of	(1,905.5) 1,723.5	(1,804 8) 1,661 2	-	•
unfunded obligations			(15.0)	(13 9)
Total deficit	(182.0)	(143 6)	(15.0)	(13 9)
Related deferred tax asset	41.9	35 9	3.4	3 5
Net deficit	(140.1)	(107 7)	(11.6)	(10 4)

The amounts deducted from/(added to) operating profit are as follows:

pension pension be scheme scheme	dical nefit plan 2012 £M	Medical benefit plan 2011 £M
· • • • • • • • • • • • • • • • • • • •	0.1	0 1
Current service cost 12.3 11 9	0.1	01
Other finance (income)/expenses Interest on obligations 83.6 86.2	0.6	0 6
	0.0	00
Expected return on assets (102.3) (105 l)		
Net return (18.7) (18 9)	0.6	0 6
Statement of total recognised gains and losses		
Actuarial loss 149.8 98.7	(0.8)	1 4
Actual return on plan assets 111.8 178 8	-	-

The cumulative amount of actuarial gains and losses excluding tax on the pension scheme recognised in the statement of total recognised gains and losses is £580 3M loss (2011 £430 5M loss)

The cumulative amount of actuarial gains and losses excluding tax on the medical benefit plan recognised in the statement of total recognised gains and losses is £1 8M loss (2011 £1 0M loss)

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

22. PENSION COMMITMENTS AND OTHER POST-RETIREMENT BENEFITS (continued)

Changes in the present value of the defined benefit obligation are as follows:

	Defined benefit pension scheme 2012 £M	Defined benefit pension scheme 2011	Medical benefit plan 2012 £M	Medical benefit plan 2011 £M
Opening defined benefit obligation	1,804.8	1,617 1	13.8	12 1
Current service cost Interest cost Employee contributions Actuarial losses Gain due to plan amendments Benefits paid	12.3 83.6 2.9 159.3 (67.8) (89.6)	11 9 86 2 3 0 172 4 - (85 8)	0.1 0.6 - 0.8 - (0.3)	0 1 0 6 - 1 4 - (0 4)
Closing defined benefit obligation	1,905.5	1,804 8	15.0	13 8

As the scheme is closed to new entrants, the current service cost will increase as members approach retirement

Changes in the fair value plan assets:

	Defined benefit pension scheme	Defined benefit pension scheme
	2012	2011
	£M	£M
Opening fair value of plan		
assets	1,661.2	1,527 0
Expected return	102.3	105.1
Actuarial gains	9.5	73 7
Contributions by employer	37.2	38 2
Contributions by employees	2.9	3 0
Benefits paid	(89.6)	(85 8)
Closing fair value of plan		
assets	1,723.5	1,661 2

The group expects to contribute £37M to the defined benefit pension plan in 2013. This includes an agreed deficit reduction plan estimated at £19.3M for 2013.

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

22. PENSION COMMITMENTS AND OTHER POST-RETIREMENT BENEFITS (continued)

The major categories of plan assets as a percentage of total plan assets are as follows:

	Defined benefit	Defined benefit
	pension scheme 2012	pension scheme 2011
Global equities Bonds Real estate Alternative investments	8% 62% 3% 27%	8% 59% 3% 30%
Total	100%	100%

Principal actuarial assumptions at the balance sheet date:

	Defined benefit pension scheme 2012	Defined benefit pension scheme 2011	Medical benefit plan 2012	Medical benefit plan 2011
Discount rate at 31 December	4.13%	4 75%	4.13%	4 75%
Expected return at 31 December	5.75%	6 25%	N/A	N/A
Future salary increases*	2.75%	2 75%	N/A	N/A
Future pension increases	2.75%	2 75%	N/A	N/A
Future price inflation	2.75%	2 75%	2.75%	2 75%
Annual increase in company paid				
retiree medical premium	N/A	N/A	4.75%	4 75%

^{*}excluding the age related increases

Post retirement mortality is based on recent tables (PA 92 – medium cohorts) published by the Institute and Faculty of Actuaries, with due allowance for expected improvements in longevity

The expected return is determined at each measurement date based on a review of the actual plan assets, the target allocation, and the historical returns of the capital markets, adjusted for current interest rates as appropriate

Ordinarily the assumptions for healthcare cost trend rates leads to great uncertainty in the projected amounts recognised. For Crown UK Holdings Limited, however, this variability is mitigated by the cost to the company being limited to 5% per annum.

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

22. PENSION COMMITMENTS AND OTHER POST-RETIREMENT BENEFITS (continued)

Amounts for the current and previous four periods are as follows

Y ~ 1		•	
Defined	henetit	nension	nian
Dellinea	ochonic	benoion.	Preser

	2012 £M	2011 £M	2010 £M	2009 £M	2008 £M
Defined benefit obligation Plan assets	(1,905.5) 1,723.5	(1,804 8) 1,661 2	(1,617 1) 1,527 0	(1,497 2) 1,441 6	(1,219 0)
(Deficit)/ Surplus	(182.0)	(143 6)	(90 1)	(55 6)	1,358 3
Experienced adjustment on plan liabilities	-	69	11	1 5	(20 7)
Experienced adjustments on plan assets	9.6	<u>73 7</u>	50 1	55 4	(301 1)

Retiree medical benefit plan

•	2012 £M	2011 £M	2010 £M	2009 £M	2008 £M
Defined benefit obligation Experience adjustments on	15.0	13 9	12 1	11 5	9 4
plan liabilities	0.6	0 6	0 3	(0 7)	(0 4)

The deferred tax asset of £41 9M (2011 £35 9M) has been deducted in arriving at the net pension plan liability on the balance sheet

	2012	2011
Deferred tax asset relating to pension plan:	£M	£M
At 1 January	35.9	24 3
Deferred tax charge in profit and loss account	(30.7)	(146)
Deferred tax credited to the statement of total recognised gains and losses	36.7	26 2
At 31 December	41.9	35 9

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

22. PENSION COMMITMENTS AND OTHER POST-RETIREMENT BENEFITS (continued)

The deferred tax asset of £3 4M (2011 £3 5M) has been deducted in arriving at the net medical plan liability on the balance sheet

Deferred tax asset relating to medical plan liability:	2012 £M	2011 £M
At 1 January Deferred tax charged in profit and loss account Deferred tax credited to the statement of total recognised gains and losses	3.5 (0.3) 0.2	3 3 (0 2) 0 4
At 31 December	3.4	3 5

23. CAPITAL COMMITMENTS

	Group 2012	Company 2012	Group 2011	Company 2011
	£M	£M	£M	£M
Capital expenditure contracted for but not provided for in the financial	4.4		0.7	
statements	4.4	_	0 7	-

24. OTHER FINANCIAL COMMITMENTS

At 31 December 2012 the Group had annual commitments under non-cancellable operating leases expiring as follows

	Land and		Land and	
	buildings	Other	buildings	Other
	2012	2012	2011	2011
	£M	£M	£M	£M
Within I year	-	1.0	0 2	09
Between 2-5 years	1.2	2.5	0 2	29
Over 5 years	0.7	0.1	1 7	0 1
Total	1.9	3.6	2 1	3 9

The Group had outstanding forward contracts to hedge aluminium purchases, which mature within one year, as follows

•	Actual currency		GBP £ equivalent	
	2012 2011		2012	2011
	'000	'000	£M	£M
To hedge future aluminium costs in USD \$	\$17,262	\$24,658	10.6	15 9
To hedge future aluminium costs in Euros €	€2,031	€1,121	1.7	0 9
To hedge future aluminium costs in GBP £	£7,975	20,385	8.0	20 4
			20.3	37 2

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

25. SHARE-BASED PAYMENTS

Share options

At 31 December 2012, the Company's employees were members of two active stock-based incentive compensation plans – the 2004 and 2007 plans – operated by the ultimate parent company, Crown Holdings, Inc. The plans provide for the granting of awards in the form of stock options, deferred stock, restricted stock or stock appreciation rights ("SARs") and may be subject to the achievement of certain performance goals as determined by the Plan Committee designated by the Board of Directors. There were no issuances of deferred stock or SARs under any of the plans as of 31 December 2012. As of 31 December 2012, there were no further shares available for awards under the 2007 plan, and no shares were available under the other plan. The 2007 plan expires in February 2013. Shares awarded are generally issued from the ultimate parent company's treasury shares.

A reconciliation of option movements over the year to 31 December 2012 is shown below

	2012		201	1
	Number	Weighted average exercise price	Number	Weighted average exercise price
Outstanding at start of the year	204 925	12.59	529,400	13 80
Outstanding at start of the year Exercised	394,825 (68,752)	13.58 13.07	(94,575)	11 60
Forfeited	(10,000)	14.79	(39,000)	14 62
Expired	(4,750)	13.31	(6,000)	14 62
Transfer from other group companies	-	-	5,000	14 62
Outstanding at end of the year	311,323	13.86	394,825	13 58
Exercisable at end of the year	237,323	13.57	226,825	12 81

There were no options granted in the year ended 31 December 2012 (2011 none) The weighted average fair value of options granted in the year was £nil (2011 £nil)

For options outstanding at the end of the year, the range of exercise prices and weighted average remaining contractual life are as follows

Exercise	Number of shares	2012 Weighted average remaining contractual	Weighted average exercise	Number of shares	2011 Weighted average remaining contractual	Weighted average exercise
prices	outstanding	life	price	outstanding	life	price
£	(000's)	Years	£	(000's)	Years	£
5.36-5.43	31 0	1 0	5 43	44 4	2 0	5 36
14 79 - 15.17	280.3	4,14	14.79	350 4	5 14	14 62

The share options are granted in US\$ but have been translated into GBP sterling for the purposes of this disclosure

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

25. SHARE-BASED PAYMENTS (continued)

Share options (continued)

The total charge for the year relating to employee share based payment plans was £0 5M (2011 £0 5M), all of which related to equity-settled share based payment transactions After deferred tax, the total charge was £0 4M (2011 £0 4M)

Outstanding stock options have a contractual term of ten years, are fixed-price and non-qualified, and vest either semi-annually or annually between six months and four years from the date of grant

Outstanding stock options were valued at their grant-date fair value using the Black-Scholes option pricing model. Valuations incorporate several variables, including expected term, volatility, a risk-free interest rate and employee termination behaviour ("forfeiture rate"). The expected term (which is the timeframe under which an award is exercised after grant) is derived from historical data about participant exercise patterns. Volatility is the expected fluctuation of the company's stock price in the market and is derived from historical data about the company's stock price. The risk-free interest rate is the U.S. Treasury yield curve rate in effect at the date of the grant which has a contractual life similar to the option's expected term. The forfeiture rate is based on historical data of the forfeiture of non-vested share-based awards through the termination of service by plan participants.

26. CONTINGENT LIABILITIES

Bank and other guarantees in respect of Group pooling given by the Group amounted to £2 7M (2011: £3 3M)

The indemnities which arose in the normal course of business are not expected to result in any material loss

There is a fixed charge over the company's fixed assets, and a floating charge over the company's current assets which supports the Group's external funding

In accordance with Section 17 of the Companies (Amendment) Act 1986 in Ireland, the company has guaranteed the liabilities of Crown Packaging Ireland Limited, a subsidiary undertaking registered in Ireland As a result Crown Packaging Ireland Limited has been exempted from the provision of Section 17 of the Companies (Amendment) Act, 1986 in Ireland

27. RELATED PARTY TRANSACTIONS

The company has taken advantage of the exemption available under paragraph 3 (c) from the provisions of FRS 8, "Related Party Disclosures" which requires the disclosure of the details of material transactions between the reporting entity and any related parties, on the grounds that it is a wholly owned subsidiary of a group headed by Crown Holdings, Inc whose financial statements are publicly available Accordingly, the company has not therefore disclosed transactions with members of the Crown Holdings, Inc Group

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2012

28. ULTIMATE PARENT UNDERTAKING AND CONTROLLING PARTY

The company's immediate parent undertaking and controlling party is Crown Canadian Holdings ULC, a company incorporated in Canada The ultimate parent company and controlling party is Crown Holdings, Inc which is incorporated in the USA

The only group for which Group financial statements are prepared, and which include the financial statements of the company, are Crown Holdings, Inc

Copies of the Group financial statements of Crown Holdings, Inc. which are publicly available may be obtained from The Company Secretary, at the company's registered address of Borland Avenue, Botcherby, Carlisle CA1 2TL

29. PRINCIPAL SUBSIDIARY AND ASSOCIATED UNDERTAKINGS

The directors consider that to give particulars of all subsidiary undertakings would lead to a statement of excessive length. Crown UK Holdings Limited owns directly or indirectly 100% of the ordinary issued shares in all subsidiaries except where a lower percentage is shown. Undertakings part or all of whose share capital is owned by another subsidiary are marked*. The following subsidiary undertakings, in the opinion of the directors, principally affect the results and assets of the Group and are included in the Group financial statements.

		Country of operation and	
		incorporation	Nature of business
CarnaudMetalbox Group UK Limited		UK	Holding Company
Crown Aerosols UK Limited		UK	Packaging
Crown Cork & Seal Finance Limited		UK	Finance
Crown Packaging UK Plc	*	UK	Packaging
Crown Packaging Commercial UK Limited		UK	Distribution
CarnaudMetalbox Overseas Limited		UK	Holding Company ,
Crown Packaging Ireland Limited	*	Ireland	Packaging
Crown Speciality Packaging UK Limited	*	UK	Packaging
CarnaudMetalbox Engineering Limited	*	UK	Packaging
CarnaudMetalbox Food South Africa PTY Limited	*	South Africa	Packaging
Crown Packaging Polska Sp Z O O	*	Poland	Packaging
Crown Packaging Jamaica Limited	*	Jamaica	Packaging
Crown Packaging Trinidad Limited (91 01%)	*	Trınıdad	Packaging
CarnaudMetalbox Barbados Limited	*	Barbados	Packaging