

M

CHFP025

Please do not  
write in  
this margin

Please complete  
legibly, preferably  
in black type, or  
bold black lettering

\*insert full name  
of company

†delete as  
appropriate

‡insert a description  
of the instrument(s)  
creating or  
evidencing the  
charge, eg  
'Mortgage',  
'Charge',  
'Debenture' etc

§the date of  
registration may be  
confirmed from the  
certificate

§insert brief details  
of property or  
undertaking no  
longer subject to  
the charge

COMPANIES FORM No. 403b

**Declaration that part of the  
property or undertaking charged  
(a) has been released from the  
charge; (b) no longer forms part of  
the company's property or undertaking**

Pursuant to section 403(1) (b) of the Companies Act 1985

To the Registrar of Companies  
(Address overleaf)

For official use

Company number

6

4341233

Name of company

Milk Link Processing Limited

I, Karen Young

of 3 Wild Orchard, Faulkland, Somerset, BA3 5XJ

~~XXXXXX~~ [the secretary] ~~XX~~ of the above company, do

solemnly and sincerely declare that with respect to the charge described below the part of the property  
or undertaking described [has been released from the charge] ~~XX~~

~~XX~~†

Date and description of charge ‡ Chattel Mortgage dated 20 February 2006

Date of registration § 23 February 2006

Name and address of [chargee] ~~XX~~ † Lloyds TSB Commercial Finance Ltd  
Boston House, The Little Green, Richmond, Surrey, TW9 1QE (the "Bank")

Short particulars of property or undertaking released or no longer part of the company's property or  
undertaking § See attached Schedule

And I make this solemn declaration conscientiously believing the same to be true and by virtue of the  
provisions of the Statutory Declarations Act 1835

Declared at NARROW QUAY HOUSE, Declarant to sign below  
NARROW QUAY, BRISTOL, BS1 4AH

Day Month Year  
on 22 09 2008

before me DAVID SCOTT 

A Commissioner for Oaths or Notary Public or Justice of  
the Peace or Solicitor having the powers conferred on a  
Commissioner for Oaths

Presentor's name, address and  
reference (if any)

Burges Salmon LLP  
Narrow Quay House  
Narrow Quay  
Bristol  
BS1 4AH

For official  
Mortgage se

WEDNESDAY SATURDAY



A19  
"A9RUG3H4"  
27/09/2008 38  
COMPANIES HOUSE

A10  
"ABOKZ3E9"  
24/09/2008 19  
COMPANIES HOUSE

Laserform International

## Notes

The address for companies registered in England and Wales or Wales is -

The Registrar of Companies  
Companies House  
Crown Way  
Cardiff  
CF14 3UZ

## **PLANT & EQUIPMENT**

### **MILK RECEPTION AREA:**

6 x 172,000 litre raw milk silos together with automatic valve block, routing valves and pumps Discharge and CIP pumps to unloading bays

Raw milk CIP system.  
Local laboratory for testing raw milk  
50 tonne Avery weighbridge

### **ADDITIONAL PLANT ADJACENT TO PRODUCTION AREA:**

1 x 90,000 litre skim silo  
2 x 20,000 litre cream recovery tanks  
Associated pumps, valves and pipework

### **MAIN PRODUCTION (JV) AREA:**

#### **FLAVOURED MILK, CUSTARD AND CREAM**

#### **CREAM PROCESS AREA (SEPARATION ROOM)**

3 x 25,000 litre separation lines comprising separators, skim pasteunisers, cream pasteurisers and homogenisers, controlled from the main control room together with laboratory facility comprising  
3 x 6,500 litre s/s vessels c/w interconnecting pipework and valves  
2 x Alfa Laval type 418 separators  
1 x Alfa Laval type 618 separator  
3 x Alfa Laval type H10 25,000 litre/hour skim pasteurisers  
2 x Alfa Laval type SHL 30 homogenisers  
1 x APV MC18 homogeniser  
2 x Alfa Laval type H7 5,000 litres/hour cream pasteunisers.  
1 x Tetra Clip 8 variable speed 2,500-6,800 litres/hour pasteuniser c/w interconnecting pipework, valves and flow meters  
CIP and Control Room

#### **CREAM PROCESS AREA:**

3 x 5,000 litre jacketed cream tanks, pump and balance tank  
Heat Exchangers  
Pumps  
1 x Cream Preheater  
S/S pipework and valves

7 x 30,000 litre jacketed cream tanks  
2 x 6,000 litre jacketed cream tanks  
1 x 16,000 litre s/s insulated tank  
Milk Standardisation Plant  
2 x 20,000 litre jacketed cream tanks  
1 x 10,000 litre insulated sour cream tank  
1 x sour cream pre-heat heater together with associated pumps, valves, s/s pipework and controls

**POWDER AREA:**

2 x Vacuum bag lifts  
Weighing scales.  
Mix/Blending system  
2 x Dosing stations  
Associated valves, pipework and controls

**FLAVOURED MILK AND CUSTARD PLANT:**

8 x 6,000 litre s/s insulated storage tanks for finished flavoured milk c/w cooling pads, valve blocks and pumps  
1 x Alfa Laval Clip 8 3,000 litre/hour custard pasteuriser c/w Tetra Alex homogeniser  
1 x Alfa Laval Clip 6 4,000 litre/hour flavoured milk pasteuriser c/w APV MC18 homogeniser.  
1 x Alfa Laval M6 2,000 litre/hour flavoured milk pasteuriser c/w Tetra Alex homogeniser.  
4 x 6,800 litre s/s insulated custard storage tanks.  
2 x 5,000 litre s/s jacketed storage tanks.  
4 x 4,500 litre s/s single skin mix tanks c/w top and bottom agitators  
2 x 7,000 litre s/s single sink mix tanks c/w top and bottom agitators  
Associated pipework, valves and pumps.

**FLAVOURINGS COLD STORE:**

Control Room  
2 x 2,500 litre s/s jacketed tanks c/w pumps, valves, pipework and chiller

**SECOND FLOOR:**

6 x S/S storage tanks circa 5,000 litres each

**FILLING AND PACKING HALL:**

Custard Line comprising:-  
2 x Volumet rotary fillers  
2 x Lynx 6200 Inkjet coders  
1 x Goring Kerr metal detector  
1 x Hand pack off table  
1 x Polypack s/s shrink wrapper

2 x Flavoured Milk Polybottle Filling Lines comprising -  
2 x Manual debuggers  
2 x Bottle inverters  
1 x 12/4 Federal filler  
1 x 21/6 Federal filler  
1 x Graham single head labeller  
1 x Graham twin head labeller.  
2 x Lynx Inkjet coders  
1 x Johnson Diversey foaming system  
2 x Little David box tapers  
2 x Box labellers  
1 x Pallet lift

Custard Filling Line comprising -  
1 x Gasti 81 twin lane inline filler  
1 x Loma IQ2 twin head metal detector.  
1 x Gasti autopacker  
1 x Europack high speed shrink wrapper

Cream Filling Lines comprising -  
1 x Colluno 4 lane inline filler.  
1 x Ampack rotary filler  
2 x Videojet inkjet coders.  
1 x Lynx inkjet coder  
1 x Europack s/s shrink wrapper

1 x Hittpack rotary filler.  
1 x Lynx 6200 Inkjet coder  
Handpack off Area

2 x Gasti 81 twin lane inline fillers  
2 x Gasti autopackers  
4 x Lynx 6200 Inkjet coders  
2 x Shrink wrappers

2 x Pallecon filling stations

1 x Serac rotary 5 litre polybottle filler  
1 x Single head labeller  
1 x Box taper

1 x Offline bar code label printer station

Small Laboratory

There are CIP systems for all of the above operations

**FRESH DAIRY PRODUCTS AREA:**

2 x 6,000 litre s/s jacketed cream tanks  
1 x 8,000 litre s/s jacketed mix tank

1 x 4,500 litre s/s jacketed concentrate tank  
1 x Programmable mixing/blending system  
1 x 9,000 litre/hour APV pasteunser  
1 x APV K24 homogeniser  
1 x Westfalia Quark separator  
1 x Alfa Laval Clip 6 Cooler  
1 x Westfalia high fat separator  
1 x Pre-heater  
1 x Cooler  
5 x 9,000 litre s/s single skin incubation tank c/w pumps, s/s pipework and valves  
1 x Crusader tote bin washer (We are informed that there are approximately 200 s/s tote bins in use)  
1 x Risco filling line c/w metal detector, conveyor, pack off table and box taper

1 x Cryovac filling line c/w reel lifter, Waukeshaw pump, hopper, conveyor, metal detector and labeller  
Limitech mixer  
3 x Electronic balance scales  
V and H tote bin scale  
Ribbon blender c/w scissor lift  
Offline bar code label printer

2 x 2,500 litre s/s yoghurt tanks c/w chilled agitators  
2 x 3,500 litre s/s yoghurt tanks c/w chilled agitator.  
1 x "Y" Tron shear mixer and positive pump.  
1 x Tetra Pak Clip 6 cooler c/w s/s pipework and valves  
4 x 9,000 litre s/s insulated holding tanks  
1 x "Y" Tron shear mixer and positive pump.  
1 x Tetra Pak Clip 6 cooler c/w s/s pipework and valves

#### Pallecon Filling Station

1 x Turbo filler  
1 x Tote bin lifter/tipper  
1 x Loma metal detector  
Preparation tables and roller conveyor

#### American Cheese Area

2 x Giusti s/s jacketed mix pans.  
1 x Tote bin tipper.  
1 x Silverson mixer.  
1 x Turbo filler  
1 x Rannie blue top homogeniser  
Preparation tables and scales  
S/S tray washer

Note There are approximately 2,000 plastic trays in use

**NIRO DRYER &  
EVAPORATOR:**

**MAIN PLANT ITEMS:**

Seven effect Niro evaporator including pumps and heat exchangers

Niro spray drying chamber (operated at 4 25 tonnes per hour) together with fluid bed dryer

2 x 60 tonne powder silos

2 x 35 tonne powder silos

2 x Matan 25kg bag filling lines

1 x 1 tonne IBC filling line

3 x 180,000 litre skim silos

2 x 180,000 litre condensate silos

3 x 45,000 litre concentrate silos

4 x 90,000 litre skim silos

2 x 6,000 gallon acid and caustic tanks

2 x CIP systems

Services including Compaire air compressors, boiler, switchgear and air conditioning

Reclaimed plant c/w compactor and storage vessels.

**REDUNDANT EQUIPMENT IN STORES - MAIN ITEMS  
INCLUDING:**

1 x Cernex autopacker

1 x Europack box maker

2 x Metal detectors

1 x Collunio rotary filler.

2 x S/S rotary pack off tables

2 x Shrink wrappers

2 x Giusti s/s jacketed pans

1 x Scholly bagging box filler

1 x Tray de-nester

1 x Pallet scale

Assorted pumps and conveyors

**PROCESS ROOM OVER COVERED WAY:**

5 x 6,500 gallons s/s horizontal storage tanks

1 x 3,500 gallon storage tank

Assorted pumps, s/s pipework and valves

**OTHER ITEMS OF PLANT & EQUIPMENT INCLUDED IN  
THIS VALUATION:**

Office equipment, computers, copiers and air conditioning units

Equipment in satellite laboratories

Canteen equipment

Engineering and maintenance equipment including spares

Chilled water Glycol plant and cooling towers

Air compressors/air handling systems

Water softening plant

Electrical services including sub-stations

Refrigeration equipment for cold stores  
Effluent plant  
Racking in general and cold storage areas.  
Ancillary items i.e. s/s sinks, lockers, boot scrubbers, etc  
Stock of spares for machinery and equipment  
Boilers and associated equipment

Note Of the 5 boilers, 1 was coal fired and is now de-commissioned, 1 oil fired boiler is not in use. Of the 3 remaining 2 are used in the Niro plant and the other for the remainder of the site

## **SERVICES.**

The Creamery has the following services -

Water from an on site borehold with provision for hard and soft water storage  
Chilled water plants  
Glycol Plant  
Electricity supply  
3 x Operational steam raising boilers.  
Niro and factory air compressors.  
Own effluent plant.